

O2-Erklärung *O2 Declaration*

Schlauchset für den Einsatz mit hochreinem Sauerstoff optimiert

*Hose set optimised for use with
high-purity oxygen*

Applikationen mit Sauerstoff: Partikel-, Öl- und Fettfreiheit

Mit dieser Erklärung bestätigen wir, dass alle medienberührenden Flächen der nachfolgenden Produkte in Anlehnung an die Vorgaben der EIGA Doc 33/18 und des VDA-Band 19 gereinigt und gefertigt sind.

Applications with oxygen: free of particles, oil and grease

With this declaration, we confirm that all surfaces of the following products that come into contact with media have been cleaned and manufactured in accordance with the specifications of EIGA Doc 33/18 and VDA Volume 19.

Produkt / Product	Schlauchset für Kondensatpumpen / Hose set for condensate pumps
Typ / Type:	CP-Set O2
Art-Nr. / Item no.:	4492003502X-O2

Ratingen, den 03.08.2026

Bühler Technologies GmbH



Hose set optimized for use with high-purity oxygen



Applications with oxygen: Free from particles, oil and grease

For use with high-purity oxygen, the product requires special cleaning to ensure that it is free from oil and grease, as oxygen is a strong oxidising agent. Under unfavourable conditions, oxygen can cause spontaneous combustion of organic substances such as particles, oils and fats, and generally promotes the combustion of substances. Oils and fats can even react explosively on contact with oxygen. We use special cleaning and production processes to ensure the safe use of our products with high-purity oxygen and to avoid the above-mentioned undesirable reactions.

With this declaration, we confirm that all surfaces of the following products that come into contact with media have been cleaned and manufactured in accordance with the requirements of EIGA Doc 33/18 and VDA Volume 19.

Product:	Hose set for condensate pumps
Model:	CP-Set O2
Item no.:	4492003502X-O2

The materials used for the “O2” hose set are Versilon® F-5500-A and PEEK, which have been tested by Bühler Technologies for their suitability for oxygen applications.

All components in contact with the medium undergo a special cleaning process to reliably remove impurities (such as oil, grease and particles). This process is documented by a comprehensive delivery specification to the service provider and compliance with the limits is verified with regular analyses by an independent, accredited laboratory.

The contamination limits of the surfaces in contact with media are defined as follows (as in EIGA Doc 33/18 Cleaning of Equipment for oxygen service):

	Contamination limits
Non-volatile organic or inorganic impurities:	$\leq 220 \text{ mg/m}^2$ for non-volatile impurities
Particles:	$\leq 22 \text{ particles/m}^2$ between 500 μm and 1000 μm

The component groups of the hose sets are cleaned by an external service provider and then manufactured into the end product at Bühler Technologies.

Compliance with the contamination limits is documented by the external service provider by means of factory test certificates (free of oil and grease) and a test report (free of dust and dirt). After cleaning, the hose sets are put together, then packed in airtight, dustproof packaging and clearly labeled “Cleaned for oxygen service”.

All described cleaning properties are lost if the product comes into contact with oily or greasy media or is otherwise contaminated from the outside.

