

Gas Analysis



Peristaltic condensate and metering pumps CPsingle, CPdouble

Condensate accumulates when conditioning gas in gas conditioning. It always accumulates when cooling moist sample gas. On one hand this may occur inadvertently if thermal bridges occur in the sample gas lines. On the other hand the deposit of moisture is necessary to protect the measuring cells in the analyser from damage and/ or stabilise measurements.

Since the sample gas is often conveyed through the analysis system with suction, the condensate must be pumped off to remove it.

So-called peristaltic pumps are particularly suited for this purpose. They systemically protect the sample gas system from external air and based on the hose material used offer high resistance against the often times highly corrosive condensate.

The CPsingle and CPdouble pump series were developed specifically for these severe operating conditions.

Built-in and housing version

FM approval optional

Separate installation possible

Various flow rates

Metering pumps with low flow rates

Easy to replace hoses

Various hose materials available for demanding applications

115/230 V AC or 24 V DC

Buhler Technologies LLC, 1030 West Hamlin Road, Rochester Hills, MI 48309

Used in DNV-GL and LR type-tested conditioning unit

Can be used in a system to maintain **the IMO MARPOL MEPC.259(68)**.

Special design for use in high vibration environments



Pump models for the USA and Canada 4492***1*** in non-explosive areas

The peristaltic pumps must be installed inside a housing which requires a tool to open and meets the requirements of the overall installation with respect to the housing, layout, space requirement and condensate separation.

Select a housing which meets the requirements of the pump's intended use with respect to mounting, spacing and creepage paths. The housing must be suitable for operating temperatures of 0 °C to min. 52 °C.

It must be fully wired inside the housing. The cables and terminals used must be US-listed or (if applicable) CSA certified. They must be designed for the nominal voltage, the nominal current and an operating temperature range of 0 $^{\circ}$ C to 52 $^{\circ}$ C.

Water and contaminants must be prevented from entering the unit.

Technical data

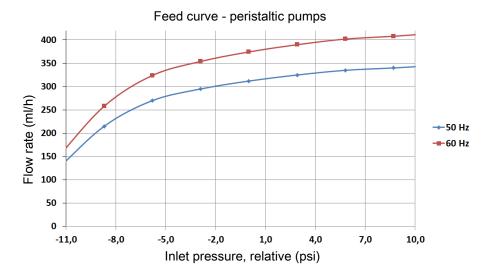
Technical Data CPsingle/CPdouble Peristaltic Pumps

Supply voltage/power input: at T _{amb} = 68 °F (20 °C) and under load	230 V 50/60 Hz, 0.028 A 115 V 50/60 Hz, 0.046 A 24 V DC, 0.1 A	
Flow rate:	0.3 l/h (50 Hz)/0.36 l/h (60 Hz) with 13 ml/h (50 Hz)/15 ml/h (60 Hz) 61 ml/h (50 Hz)/73 ml/h (60 Hz) 25 ml/min or 1.5 L/h (at 24 V DC)	n standard hose
Mechanical load	Tested based on DNV-GL CG0339 vi 2 Hz-13.2 Hz Amplitude ± 1.0 mm 13.2 Hz -100 Hz 0.7g acceleration	ibration class A (0.7g)
Inlet vacuum:	max. 11.6 psi	
Inlet pressure:	max. 14.5 psi	
Outlet pressure:	14.5 psi	
Weight:	CPsingle-SA: 1.54 lb CPsingle-OEM: 1.04 lb CPsingle-24V: 0.97 lb	CPdouble-SA: 1.63 lb CPdouble-OEM: 1.12 lb CPdouble-24V: 1.08 lb
Protection class:	IP 44 (housing version) IP 40 (built-in version)	
Ambient temperatures:	T_{max} = 131 °F (55 °C)(housing version T_{max} = 140 °F (60 °C) (built-in version T_{amb} = 32 122 °F (0 50 °C) (FM version)	n)
Cable lengths:	6.6 ft (2 m) (housing version 115/23 19.7 in (500 mm) (Built-in version 1 9.8 in (250 mm) (24 V DC)	•
Parts in Contact with Mediums		
Hose:	Tygon (Norprene) (standard), Marp	orene, Fluran
Connections:	PVDF	- 4/6)
	Straight 5 mm (recommended hose Elbow 6 mm (recommended hose 5	
	Screw-in connection DN 4/6 or 1/6'	
FM no.:	3058168	,
•		

We reserve the right to amend specification.

Lifetime 24 V DC 3000 h

Flow rate



When operating the pumps with 60 Hz, the values increase by 20 %.

Calculating condensate accumulation

Dew point	86	104	122	140	158	176	°F
Moisture content Vol %	4	7	12	20	31	47	Vol %
Moisture accumulation (w) per 100 Nl/h/cooled air	2.2	4	6.5	12	22	44	ml h per 100 NI

Total condensate accumulation formula:

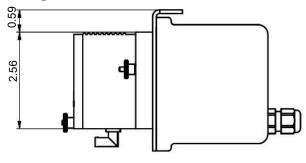
$$w_{tl} = \frac{\text{Cooled air flow}}{100 \text{ NI/h}} \cdot \text{w (inlet dew point)}$$

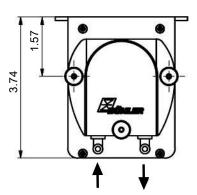
Example: 180 NI/h behind the cooler; Inlet dew point 122 °F (50 °C).

$$w_{tl} = \frac{180 \text{ NI/h}}{100 \text{ NI/h}} \cdot 6.5 \frac{\text{ml}}{\text{h}} = 12 \frac{\text{ml}}{\text{h}}$$

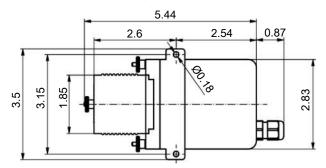
Dimensions of peristaltic pumps 115 / 230 V

Housing versions

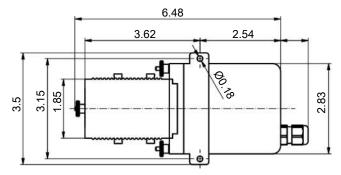




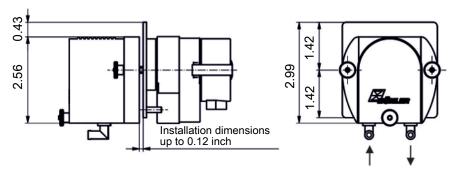
Housing version with 1 gas path



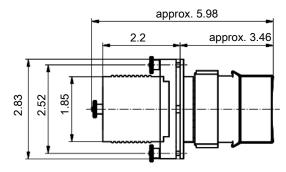
Housing version with 2 gas paths



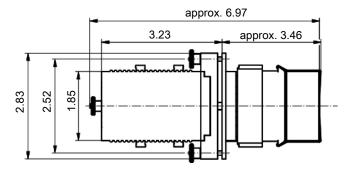
Built-in versions



Built-in version with 1 gas path



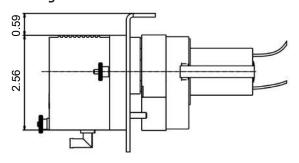
Built-in version with 2 gas paths

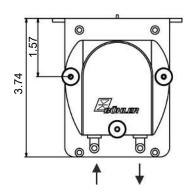


(All dimensions in inch)

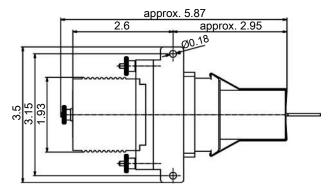
Dimensions of peristaltic pumps 24 V

Housing versions

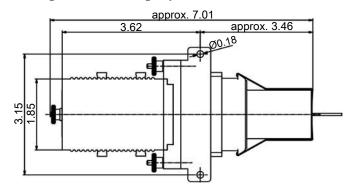




Housing version with 1 gas path

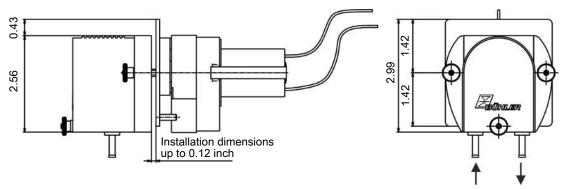


Housing version with 2 gas paths

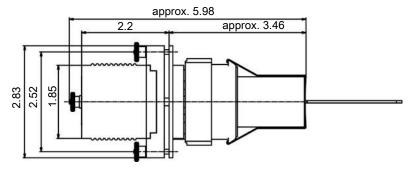


(All dimensions in inch)

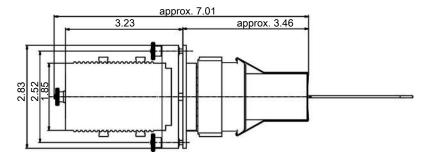
Built-in versions



Built-in version with 1 gas path



Built-in version with 2 gas paths



(All dimensions in inch)

Selection matrix for peristaltic pumps and subsequent add-on cooler

Cooler model	Built-in (OEM)/ Housing version (SA)	Flow rate 1/h for 230 V/50 Hz	Single (S)/ Double (D) version
TC-MINI	SA (separate installation only)	0,3	S
TC-Standard (+)	SA	0,3	S or D
TC-Double (+)	SA	0,3	D
TC-MIDI (+)	OEM	0,3	S or D
EGK 1/2	OEM	0,3	S or 2x S
EGK 2-19 (+)	OEM	0,3	S or 2x S
EGK 1SD	SA (separate installation only)	0,3	S or D
EGK 10	SA	1,0	S
TS 10	OEM	1,0	S
RC 1.1	OEM	0,3	S or D
RC 1.2+	OEM	0,3	S or D

We reserve the right to amend specification.

Peristaltic pump ordering information

The item number is a code for the configuration of your unit. Please use the following model code:

4492	X	X	X	X	X	X	X	Product Characteristic
								Gas path
	1							Single gas path
	2							Double gas path
								Version
		1						Housing version
		2						Built-in version
								Supply voltage
			2					115/230 V AC
			4					24 V DC
								Area of application
				0				Standard applications – CE
				1				for common locations with FM approval
								Hose material ^{1) 2)}
					1			Tygon (Norprene)
					2			Fluran
					3			Marprene
						Flow rate/hour		
						0		0.3 L/h
						2		13 ml/h (only 115/230 V AC, single gas path)
						3		61 ml/h (only 115/230 V AC, single gas path)
						4		25 ml/min or 1.5 L/h (only 24 V DC, single gas path, for standard applications – CE)
								Hose connection ³⁾
							1	straight hose nipple
							2	angled hose nipple
							3	straight and angled hose nipple
							4	Screw connection (metric) DN 4/6
							5	Screw connection (US) 1/6"-1/4"
							6	angled hose nipple and screw connection (metric)
							7	angled hose nipple and screw connection (US)
							8	straight hose nipple and screw connection (metric)
							9	straight hose nipple and screw connection (US)

¹⁾ Please note hose material information during selection.

Information on hose materials

The standard hose in Norprene has excellent mechanical properties with high chemical resistance to many substances.

Marprene offers a long life for many applications with high chemical resistance, particularly when oxidation agents are present. This is therefore the first alternative to the standard Norprene hose.

Fluran is particularly beneficial if the condensate contains oils, petrols and other solvents. The mechanical properties should rather be assessed weaker, so we only recommend this hose material for the specified chemicals.

The flow capacity of Fluran and Marprene hoses is slightly lower.

Other materials are available on request.

 $^{^{2)}}$ For 1.5 L/h pumps as well as 13 ml/h and 61 ml/h metering pumps the only hose material option is Tygon (Norprene).

³⁾ For 1.5 L/h pumps as well as 13 ml/h and 61 ml/h metering pumps the only hose connections choices are "Option 4 and 5".