



Sample gas pumps P2.x ATEX

Even in explosive systems in the chemical industry, petrochemistry or biochemistry, gas analysis is key for safe operation. Many of the analysis processes used in these fields require extracting and special conditioning of the sample gas.

Sample gas pumps convey the sample gas from the sampling point to the conditioning system. The main item in these specially designed pumps is the PTFE single-piece bellows. Combined with the pump head, also single-piece, this solution provides high resistance against particularly aggressive sample gas. Turning the pump head allows gas with condensate to be conveyed without a problem.

There are several different models with separate drive, depending on the requirements. These versions allow the installation of a coupling flange to install the pump heads inside heated housings away from the motor whilst the motor remains outside the housing.

The series are available for various EX hazard and classification zones with flow rates up to 700 L/h.

Easy, sturdy set-up

Easy to replace valves

Single-piece bellows

For aggressive sample gas

Conveys sample gas with condensate

Long life

Pump head with optional adjustable bypass valve

Bypass valve for PTFE and VA pump body

Low noise emission

With mounting bracket

ATEX versions category 2



Pump Overview

	Direct-drive pumps		Pumps with intermediate flange	
Flow rate (see flow curve)	400 l/h	700 l/h	400 l/h	700 l/h
ATEX models II 2G Ex h IIC T3/T4 Gb X	P2.2 ATEX		P2.4 ATEX	
ATEX models II 2G Ex h IIC T3 Gb X		P2.72 ATEX		P2.74 ATEX

P2.2/P2.4 ATEX technical data

Technical data

Nominal voltage:	see ordering information
Marking:	II 2G Ex h IIC T3/T4 Gb X
IP rating:	electrical IP65 mechanical IP20
Dead volume:	8.5 ml
Weight:	approx. 7.5 kg (P 2.2 ATEX) approx. 8.5 kg (P 2.4 ATEX)
Materials in contact with media varies by configuration:	PTFE, PVDF (standard pump with 100 °C valves) + PEEK (standard pump with 140 °C valves) + FKM (standard pump with 100 °C valves and bypass valve) + PCTFE, FKM (standard pump with 140 °C valves and bypass valve) + 1.4571 (VA pump body) + 1.4401, FKM (VA pipe fittings) + FKM (VA pump body with bypass valve)

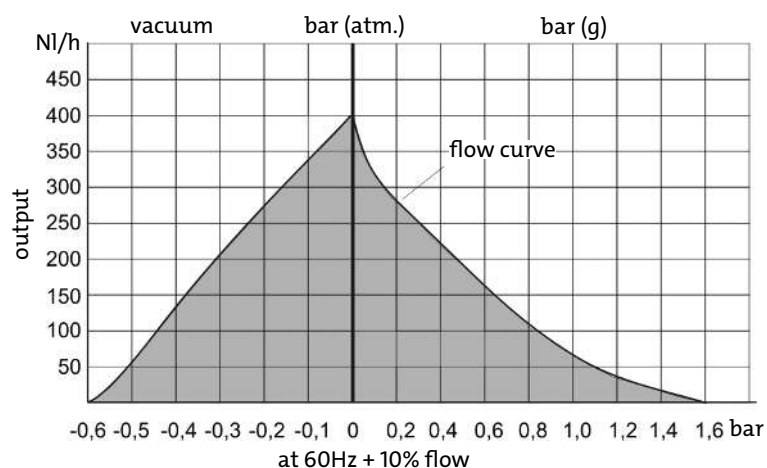
The following table describes the temperature characteristics and the resulting limits for the permissible operation of the sample gas pumps. The temperature classes apply both to the gas in the installation area (zone) and to the explosive pumped medium in the gas path:

		P2.2			P2.4	
Temperature class	Motor ambient temperature	Pump head ambient temperature	Medium temperature ¹⁾		Pump head ambient temperature ¹⁾	Medium temperature ¹⁾
			without bypass valve	with bypass valve		
T3	-20 °C...50 °C	max. 50 °C	max. 140 °C	max. 135 °C ²⁾	max. 100 °C	max. 140 °C
T4			max. 90 °C	max. 85 °C	max. 90 °C	max. 90 °C

¹⁾ Particularly in applications with increased ambient or medium temperatures, the corresponding thermal endurance properties of these components must be taken into account when using plastic screw-in fittings. The compression processes inside the pump cause additional temperature increases. The plastic screw-in fittings (PVDF) installed at the factory have a maximum continuous operating temperature of 140 °C.

²⁾ At a medium temperature of > 85 °C, operation with a bypass valve is only permitted in the stainless steel version.

Feed curve 400 l/h



Technical data P2.72/P2.74 ATEX

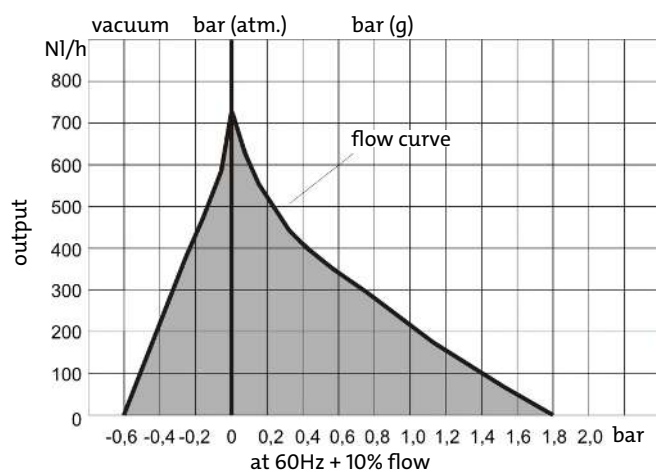
Technical data

Nominal voltage:	see ordering information
Marking:	II 2G Ex h IIC T3 Gb X
IP rating:	electrical IP65 mechanical IP20
Dead volume:	8.5 ml
Weight:	approx. 7.5 kg (P 2.72 ATEX) approx. 8.5 kg (P 2.74 ATEX)
Materials in contact with media:	PTFE, PEEK, 1.4571 (used in all models) + FKM (bypass valve) + 1.4401, FKM (VA pipe fitting)

The following table describes the temperature characteristics and the resulting limits for the permissible operation of the sample gas pumps. The temperature class applies both to the gas in the installation area (zone) and to the explosive pumped medium in the gas path:

Temperature class	Motor ambient temperature	Pump head ambient temperature	P2.72		P2.74	
			Medium temperature		Pump head ambient temperature	Medium temperature
			without bypass valve	with bypass valve		
T3	-20 °C...50 °C	max. 50 °C	max. 115 °C	max. 105 °C	max. 100 °C	max. 115 °C

Flow curve 700 l/h



Important motor notices

Motors used in EX areas require a protection device!

Installing the motor protection switch outside the EX area

Motor voltage		Item no.
7 = 230 V 50/60 Hz	0,7 - 1 A	9132020041
8 = 115 V 50/60 Hz	1,4 - 2 A	9132020057
9 = 380-420 V 50 Hz	0,45 - 0,63 A	9132020055
0 = 500 V 50 Hz	0,35 - 0,5 A	9132020071

Installing the motor protection switch inside the EX area Zone 1 or 2 (ATEX only)

Motor voltage		Item no.
7 = 230 V 50/60 Hz	0,63 - 1 A	9132020036
8 = 115 V 50/60 Hz	1,6 - 2,5 A	9132020033
9 = 380-420 V 50 Hz	0,4 - 0,63 A	9132020073
0 = 500 V 50 Hz	0,25 - 0,4 A	9132020074

Information about the versions**Pump head position (only P2.2 ATEX and P2.72 ATEX):**

If the gas contains condensate, the pump head must be installed rotated by 180°. In this case, turn the pump head as described in the operating instructions. Please note the correct pump head position for your application when placing your order to avoid conversion.

Pump head material:

The standard material is PTFE.

The pump head may be fitted with a bypass valve (P 2.2 ATEX and P2.72 ATEX only) to reach all the values in the grey area of the flow curve. Depending on the inlet and outlet pipe style, a stainless steel pump body may be ordered.

Valve material (P2.2 ATEX models only):

PTFE/PVDF valves must be used for unheated applications with a medium temperature up to max. 100 °C. For higher temperatures up to 140 °C, use the appropriate PTFE/PEEK valves. Please note, the max. temperatures are limited by the temperature classes (see Technical Data).

Ordering instructions P2.2/P2.4 ATEX

42	xx	x	x	x	x	x	9	0	0	0	Product characteristics
	61										Base model
											P2.2 ATEX 400 l/h (direct operation without intermediate flange)
	62										P2.4 ATEX 400 l/h (with intermediate flange)
											Motor voltage
											230 V 50/60 Hz; 0.78/0.86 A
											115 V 50/60 Hz; 1.56/1.72 A
											380–420 V 50 Hz; 0.46 A
											500 V 50 Hz; 0.36 A
											Pump head position
											Normal position vertical
											turned by 180° ¹⁾
											Pump head material
											PTFE
											Stainless steel 1.4571
											PTFE with bypass valve ¹⁾
											Stainless steel 1.4571 with bypass valve ¹⁾
											Valve material
											up to 100 °C; PTFE/PVDF ¹⁾
											up to 140 °C; PTFE/PEEK
											Screw-in connections (depending on pump body)
											PTFE pump body
											Stainless steel pump body
											DN 4/6 (standard)
											6 mm (standard)
											DN 6/8
											8 mm
											3/8"–1/4"
											3/8"
											1/4"–1/8"
											1/4"–1/6"
											1/4"
											Mounting accessories
											incl. mounting bracket and bumpers ¹⁾

¹⁾ not possible with P2.4 ATEX.

Ordering instructions P2.72/P2.74 ATEX

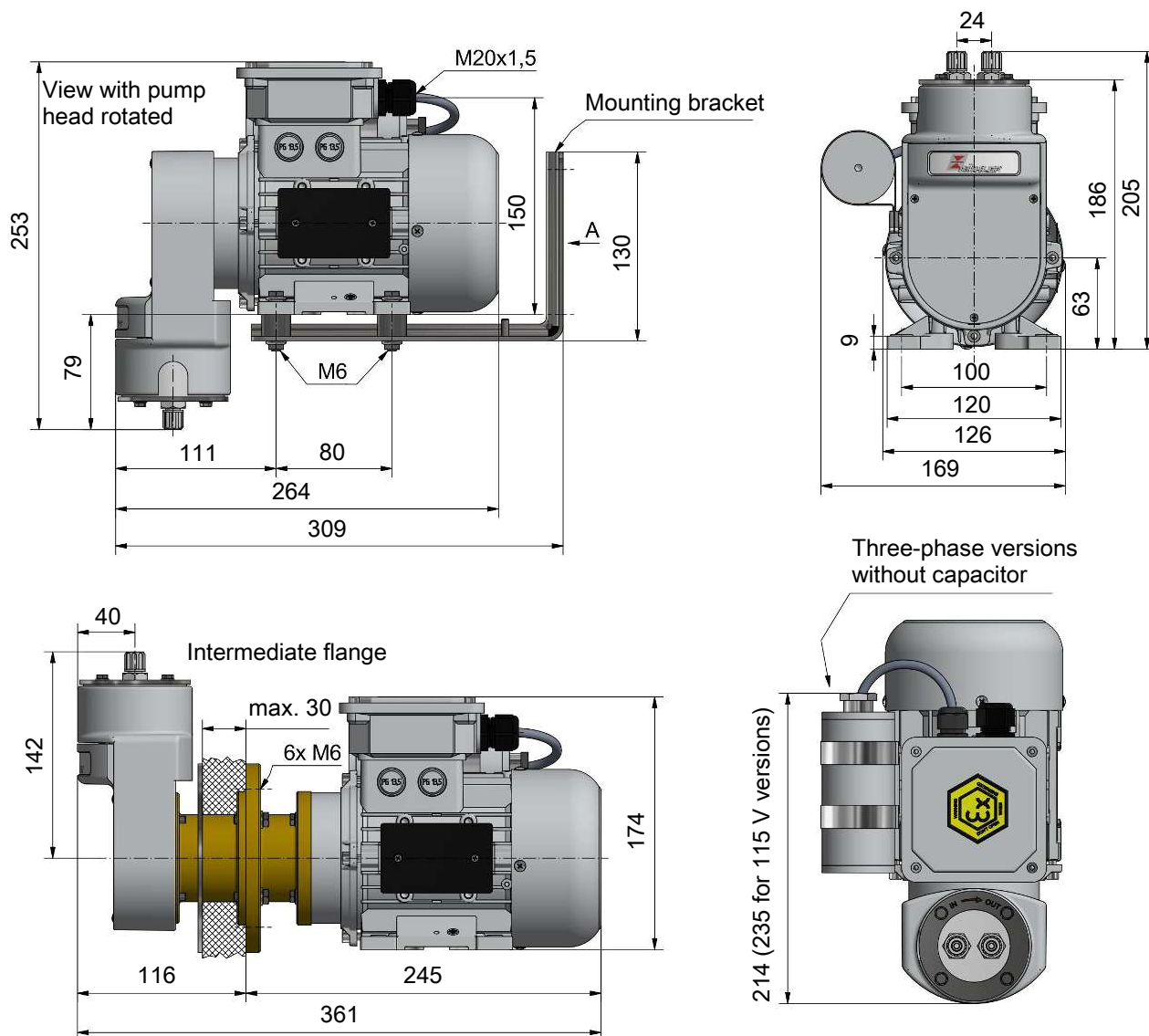
42	xx	x	x	x	x	x	9	0	0	0	Product characteristics
											Base model
	65										P2.72 ATEX 700 l/h (direct operation without intermediate flange)
	66										P2.74 ATEX 700 l/h (with intermediate flange)
											Motor voltage
		7									230 V 50/60 Hz; 0.78/0.86 A
		8									115 V 50/60 Hz; 1.56/1.72 A
		9									380–420 V 50 Hz; 0.46 A
		0									500 V 50 Hz; 0.36 A
											Pump head position
			1								Normal position vertical
			2								turned by 180° ¹⁾
											Pump head material
				2							Stainless steel 1.4571
				4							Stainless steel 1.4571 with bypass valve ¹⁾
											Valve material
					2						up to 140 °C; PTFE/PEEK
											Screw-in connections
						9					6 mm (standard)
						1					8 mm
						2					3/8"
						4					1/4"
											Mounting accessories
							9				incl. mounting bracket and bumpers ¹⁾

¹⁾ not possible with P2.74 ATEX.

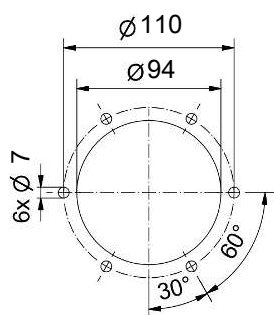
Dimensions

P2.2 ATEX, P2.72 ATEX – standard versions

P2.4 ATEX, P2.74 ATEX – versions with intermediate flange



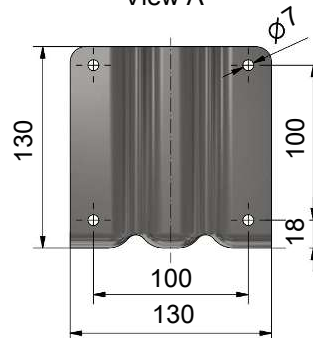
Cabinet cut-out for pumps with intermediate flange



Adjustable bypass valve (optional)



View A



Installation notices:

- 1) This pump should be installed horizontally
- 2) If necessary, rotate the pump head during installation. When conveying gasses with condensate content it must be installed valves down.