

**ModbusRTU**

Sample gas cooler

Series RC 1.2 Rack

Installation and Operation Instructions

Original instructions





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Read this instruction carefully prior to installation and/or use. Pay attention particularly to all advises and safety instructions to prevent injuries. Bühler Technologies can not be held responsible for misusing the product or unreliable function due to unauthorised modifications.

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Contents

1	Introduction	3
1.1	Intended use	3
1.2	Overview	3
1.3	Scope of delivery	3
1.4	Ordering instructions.....	4
1.4.1	Gas cooler with one or two heat exchangers	4
1.4.2	Gas cooler with two heat exchangers in series	5
2	Safety instructions	6
2.1	Important advice	6
2.2	General Hazard Warnings	7
3	Transport and storage	9
4	Installation and connection	10
4.1	Installation site requirements	10
4.2	Installation	10
4.2.1	Connecting the filter gas connections (optional)	11
4.2.2	Flow adapter connection (optional)	11
4.2.3	Connecting the moisture detector (option)	11
4.2.4	Peristaltic pump connector (optional).....	11
4.2.5	Connecting the heat exchanger.....	12
4.2.6	Condensate drain connection	13
4.3	Electrical connections.....	13
4.4	Signal outputs	14
4.4.1	Signalling via the display.....	14
4.4.2	Humidity status output (A).....	15
4.4.3	Status output cooler (B).....	15
4.4.4	Analogue output (C).....	15
4.4.5	Digital output (E).....	15
5	Operation and control	16
5.1	Description of functions.....	16
5.2	Use of menu functions.....	17
5.2.1	Lock Menu.....	17
5.2.2	Menu navigation overview	18
5.3	Description of menu functions	20
5.3.1	Display Menu.....	20
5.3.2	Main menu.....	20
5.3.3	Submenu 1.....	21
5.3.4	Submenu 1 (global settings).....	22
5.3.5	Set favourite menu.....	26
5.4	Using the Digital Interface.....	26
5.5	Modbus Configuration	26
5.6	Modbus Communication	26
5.7	Modbus Register.....	27
6	Service	31
7	Service and repair.....	33
7.1	Carrying out maintenance, repair and modification work	33
7.1.1	Opening the housing	34
7.1.2	Replacing the fan	34
7.1.3	Replacing the controller board.....	35
7.1.4	Replacing the MCP2 microcontroller board	36
7.1.5	Replacing the MCD400 display module	36
7.1.6	Cleaning and removal of the heat exchanger	36
7.1.7	Replacing the peristaltic condensate pump (optional)	36
7.1.8	Replacement of the hose for the peristaltic condensate pump (optional)	36
7.1.9	Replacing the filter element (option)	37
7.1.10	Drying of the moisture detector (option).....	37

7.1.11	Calibration of the moisture detector (option)	37
7.2	Troubleshooting	38
7.2.1	Error Messages in the Display	39
7.3	Spare parts	40
7.3.1	Spare parts and accessories	40
8	Disposal	41
9	Appendices	42
9.1	Gas Cooler Technical Data	42
9.2	Technical Data - Options	44
9.3	Performance curves	45
9.4	Typical installation arrangement (1 gas path)	46
9.5	Typical installation arrangement (2 gas paths)	46
9.6	Heat exchanger	46
9.6.1	Heat exchanger description	46
9.6.2	Heat exchanger overview	47
9.7	Dimensions	48
10	Attached documents	50

1 Introduction

1.1 Intended use

This unit is intended for industrial use in gas analysis systems. It's an essential component for conditioning the sample gas to protect the analysis instrument from residual moisture in the sample gas.

Please note the specifications in the data sheet on the specific intended use, existing material combinations, as well as pressure and temperature limits.

1.2 Overview

The compact RC 1.2 Rack system is a 19" rack-mount unit with sample gas cooler and condensate removal, particle filter and humidity sensor for up to two gas paths.

The RC 1.2+ Rack series has been specially designed for the requirements of so-called automatic measuring systems (AMS) in accordance with EN 15267-3. The series connection of the heat exchangers will cool in two cycles to minimise wash-out effects.

The compressor coolers are distinguished by two types based on the cooling nests. This classification is reflected in the type designation. The exact item number of the model defined by you is determined by the model code in the ordering information category.

Application	Cooler model	Heat exchanger
Standard	RC 1.2 Rack	1 or 2 heat exchangers
Gas cooling optimised for washout	RC 1.2+ Rack	2 heat exchangers in series

Additional components which every conditioning system should feature can optionally be integrated:

- Peristaltic pump for condensate separation,
- Filter,
- Moisture detector.

In addition, we offer a range of signal outputs:

- Status output,
- Analogue output, 4...20 mA, incl. status output,
- Modbus RTU digital output, incl. status output.

This allows for various configurations of the cooler and its options. Here the approach is to simplify the creation of a complete system in a cost-efficient way using pre-installed components with hoses connected. In addition, easy access to wear and consumable components has been ensured.

1.3 Scope of delivery

- Cooler
- Product documentation
- Connection-/mounting accessories (optional)

1.4 Ordering instructions

1.4.1 Gas cooler with one or two heat exchangers

The item number is a code for the configuration of your unit. Please use the following model code:

4596	3	X	2	0	X	X	X	X	X	X	0	0	0	0	0	0	Product characteristic
																	Housing type
	4																19" housing for wall mounting
	5																19" rack mount housing
																	Power supply
		1															115 V AC / 60 Hz
		2															230 V AC, 50/60 Hz
																	Gas paths
			1														1 gas path
			2														2 gas paths
																	Heat exchanger
				1	0												Stainless steel, PTS, metric
				1	5												Stainless steel, PTS-I, US
				2	0												Duran glass, PTG, metric
				2	5												Duran glass, PTG, US
				3	0												PVDF, PTV, metric
				3	5												PVDF, PTV-I, US
																	Condensate drain
					0												without condensate drain
					1												1 CPsingle with hose nipple, angled
					5												2 CPsingle with hose nipple, angled ¹⁾
					6												1 CPsingle with hose nipple, straight
					7												2 CPsingle with hose nipple, straight ¹⁾
																	Filter and moisture detector
						0	0										without filter, without moisture detector
						5	0										1 filter, without moisture detector
						5	1										1 filter, 1 moisture detector ¹⁾
						6	0										2 filters, without moisture detector ¹⁾
						6	1										2 filters, 1 moisture detector ¹⁾
						6	2										2 filters, 2 moisture detectors ¹⁾
																	Signal outputs
								0									status output only
								1									Analogue output, 4..20 mA, incl. status output
								2									Modbus RTU digital output, incl. status output

¹⁾ Option only available if two gas paths present.

1.4.2 Gas cooler with two heat exchangers in series

The item number is a code for the configuration of your unit. Please use the following model code:

4596	3	X	2	0	X	1	X	X	X	0	X	X	X	0	0	0	0	0	Product characteristic
Housing type																			
4																			19" housing for wall mounting
5																			19" rack mount housing
Power supply																			
1																			115 V AC, 60 Hz
2																			230 V AC, 50/60 Hz
Heat exchanger																			
1 2 2																			Duran glass, PTG-2, metric
1 2 7																			Duran glass, PTG-2-I, US
1 3 2																			PVDF, PTV-2, metric
1 3 7																			PVDF, PTV-2-I, US
Condensate drain																			
0																			without condensate drain
2																			2 CPsingle with hose nipple, angled
4																			2 CPsingle with hose nipple, straight
Filter and moisture detector																			
0 0																			without filter, without moisture detector
5 0																			1 filter, without moisture detector
5 1																			1 filter, 1 moisture detector
Signal outputs																			
0																			status output only
1																			Analogue output, 4..20 mA, incl. status output
2																			Modbus RTU digital output, incl. status output

2 Safety instructions

2.1 Important advice

The device may only be operated if:

- the product is used under the conditions described in the operating and installation manual, in accordance with the type label, and for the intended applications; Any unauthorised modifications to the device will void the warranty provided by Bühler Technologies GmbH,
- the information and markings on the type plates are observed,
- the limit values specified in the data sheet and in this operating and installation manual are observed,
- the device is not operated outside its specification,
- monitoring/protective devices are correctly connected,
- Service and repairs not described in these instructions is performed by Bühler Technologies GmbH,
- Using genuine replacement parts.

These operation instructions are a part of the equipment. The manufacturer reserves the right to change performance, specification or design data without prior notice. Keep this manual for future reference.

Signal words for warnings

DANGER

Signal word for an imminent danger with high risk, resulting in severe injuries or death if not avoided.

WARNING

Signal word for a hazardous situation with medium risk, possibly resulting in severe injuries or death if not avoided.

CAUTION

Signal word for a hazardous situation with low risk, resulting in damaged to the device or the property or minor or medium injuries if not avoided.

NOTICE

Signal word for important information to the product.

Warnings

These instructions include the following warnings:



General warning sign



General mandatory sign



Voltage warning



Unplug from mains



Do not inhale toxic gases



Wear respiratory equipment



Corrosive substances



Wear a safety mask



Explosion hazard



Wear protective gloves



Flammable substances

2.2 General Hazard Warnings

The device may only be installed by qualified specialist personnel who are familiar with the safety requirements and associated risks. In addition, through their professional training, they possess knowledge of the relevant standards and regulations.

Be sure to observe the safety regulations relevant to the installation location and the generally accepted rules of technology. Prevent malfunctions and thereby avoid personal injury and damage to property.

The operator of the system must ensure that:

- Safety instructions and operating manuals are available and observed,
- the respective national accident prevention regulations are observed,
- the permissible data and operational conditions are maintained,
- protective devices are used and the required maintenance is performed,
- the device is disposed of according to the law,
- valid national installation regulations are observed,
- the device is protected against mechanical impact.

Maintenance, repair and modification

The following must be observed during maintenance, repair and modification work:

- Repairs to the equipment may only be performed by Bühler authorised personnel.
- Before carrying out maintenance, repair and modification work, place the device in a safe condition as described for the specific task.
- Only perform the maintenance, repair and modification work described in this operating and installation manual.
- Use only original spare parts.
- Do not install damaged or defective spare parts. Before carrying out any maintenance, repair or modification work, a visual inspection of the housing and options is required to check the integrity.
- Clean the device only with a damp cloth or with materials-compatible cleaning agents. Ensure that no cleaning agent enters the device.
- When carrying out any maintenance, repair or modification work, the relevant safety and operating regulations of the user country must be observed.

DANGER



Potentially explosive atmosphere

Explosion hazard if used in hazardous areas.
The device is not suitable for operation in hazardous areas with potentially explosive atmospheres.
Do not expose the device to combustible or explosive gas mixtures.

DANGER



Electrical voltage

Electrocution hazard.

- a) Disconnect the device from power supply.
- b) Make sure that the equipment cannot be reconnected to mains unintentionally.
- c) The device must be opened by trained staff only.
- d) Regard correct mains voltage.



DANGER



Toxic, corrosive gas/condensate

Sample gas/condensate may be hazardous to health.

- a) If necessary, ensure a safe gas/condensate discharge.
- b) Always disconnect the gas supply when performing maintenance or repairs.
- c) Protect yourself from toxic/corrosive gasses/condensate when performing maintenance. Wear suitable protective equipment.
- d) Do not allow condensate to drip into the housing.



WARNING

Warning: Flammable substances



The device is filled with flammable refrigerant R600a.

- a) Handle with care and choose the installation location carefully.
- b) Do not damage the refrigeration circuit. In the event of damage:
 - ⇒ Keep away from open flames or sources of ignition.
 - ⇒ Ventilate the room for several minutes.
 - ⇒ Switch off the device.
 - ⇒ Contact the manufacturer for repair.
 - ⇒ Do not discharge refrigerant into drains or rooms where there are open flames or sources of ignition.

CAUTION

Hot surface



Risk of burns

The housing can be up to 60 °C during operation.

Allow the unit to cool down before working on it.

CAUTION

Health hazard if the heat exchanger leaks



The heat exchanger is charged with glycol-based coolant.

In the event of a heat exchanger leak:

- a) Avoid contact with the skin and eyes.
- b) In the event of a leak, do not restart the cooler under any circumstances. The cooler must be repaired by the manufacturer.

3 Transport and storage

The products should only be transported in their original packaging or a suitable replacement.

Sample gas coolers with flammable refrigerant are marked on their original packaging and must be stored and transported in accordance with national regulations.

When not in use, the equipment must be protected from moisture and heat. It must be stored in a covered, dry and dust-free room at a temperature of -20 °C to 60 °C (-4 °F to 140 °F).

4 Installation and connection

4.1 Installation site requirements

The device is intended for indoor use, either in a 19" rack-mount enclosure or for wall mounting. The maximum installation altitude is suitable for elevations up to 2000 m.

Wall mounting: The device must be fixed at the designated mounting points. Flange through holes: 4 × Ø 7 mm.

The device is designed for use with pollution degree 2 and overvoltage category II. When used outdoors, adequate weather protection must be provided.

Install the device, leaving enough room below the cooler to discharge the condensate. There should also be some space above for gas supply connections. During operation, condensate may form and drip off under unfavourable ambient conditions. Ensure that no moisture-sensitive components or devices are positioned beneath the device.

Ensure that the permissible ambient temperature is maintained. Do not obstruct the convection of the cooler. The vents must have enough room to the next obstacle. In particular, on the air outlet side, the distance must be at least 10 cm.

The device is filled with flammable refrigerant R600a.

Sufficient room should be provided around the device to prevent an explosive atmosphere in case of refrigerant leakage. Alternatively, adequate ventilation should be planned to avoid accumulation of refrigerant. National legal regulations must be observed.

Ensure adequate ventilation when installing in enclosed housings, e.g. analyser cabinets. If the convection is inadequate, we recommend aerating the cabinet or installing a fan to lower the inside temperature.

WARNING

Warning: Flammable substances



The device is filled with flammable refrigerant R600a.

- a) Handle with care and choose the installation location carefully.
- b) Do not damage the refrigeration circuit. In the event of damage:

- ⇒ Keep away from open flames or sources of ignition.
- ⇒ Ventilate the room for several minutes.
- ⇒ Switch off the device.
- ⇒ Contact the manufacturer for repair.
- ⇒ Do not discharge refrigerant into drains or rooms where there are open flames or sources of ignition.

4.2 Installation

Run the gas supply to the cooler with a downward slope. The gas inputs are marked in red and additionally labelled "IN".

If a large amount of condensate accumulates, we recommend using a condensate trap with automatic condensate drain. Our condensate drains, 11 LD spec., AK 20 V, or model 165 SS, are suitable.

Glass vessels and automatic condensate drains are available for draining condensate for external mounting below the unit. When using automatic condensate drains, the sample gas pump must be installed upstream of the cooler (pressure operation) to ensure proper function of the condensate drain.

If the sample gas pump is located at the cooler outlet (suction operation), we recommend using glass condensate traps or peristaltic pumps.

4.2.1 Connecting the filter gas connections (optional)

The connection between the heat exchanger outlet and the filter inlet does not have tubing included. The connection G1/4 or NPT 1/4" (filter head marked NPT) for the gas outlet must be carefully and properly connected using a suitable screw connection.

When ordering the cooler with the **option filter without Moisture detector**, a bypass may be connected to the filter head.

The filter head is intended for a G1/4 internal screw thread which is plugged at the factory. To use it, unscrew the plug and screw in a suitable screw connection. Pay attention to leaks.

NOTICE



Installing **filters** limits the maximum approved **operating pressure** in the system!
Operating pressure ≤ 4 bar

4.2.2 Flow adapter connection (optional)

When ordering the cooler with the **option moisture detector without filter**, it will be factory installed inside a flow adapter.

The connection between the heat exchanger outlet and the flow adapter inlet does not have tubing included. The connection G1/4 or NPT 1/4" (flow adapter marked NPT) for the gas inlet/outlet must be carefully and properly connected using a suitable screw connection. Here the direction of flow is not relevant.

4.2.3 Connecting the moisture detector (option)

When ordering the cooler with **moisture detector option**, it will be factory installed inside a flow adapter, or for the **filter option** installed and connected in the filter head.

4.2.4 Peristaltic pump connector (optional)

Coolers ordered with attached peristaltic pump already have it installed and wired. Heat exchangers ordered at the same time are already installed and connected to the peristaltic pump.

The $\varnothing 6$ mm (0.24 inch) hose nipple for the pump's condensate outlet must be carefully and properly connected with a suitable hose and hose clamp.

Versions with screw connections DN 4/6 or 1/6"-1/4" are supplied with ferrule and knurled nut and must be carefully sealed with appropriate hose.

NOTICE



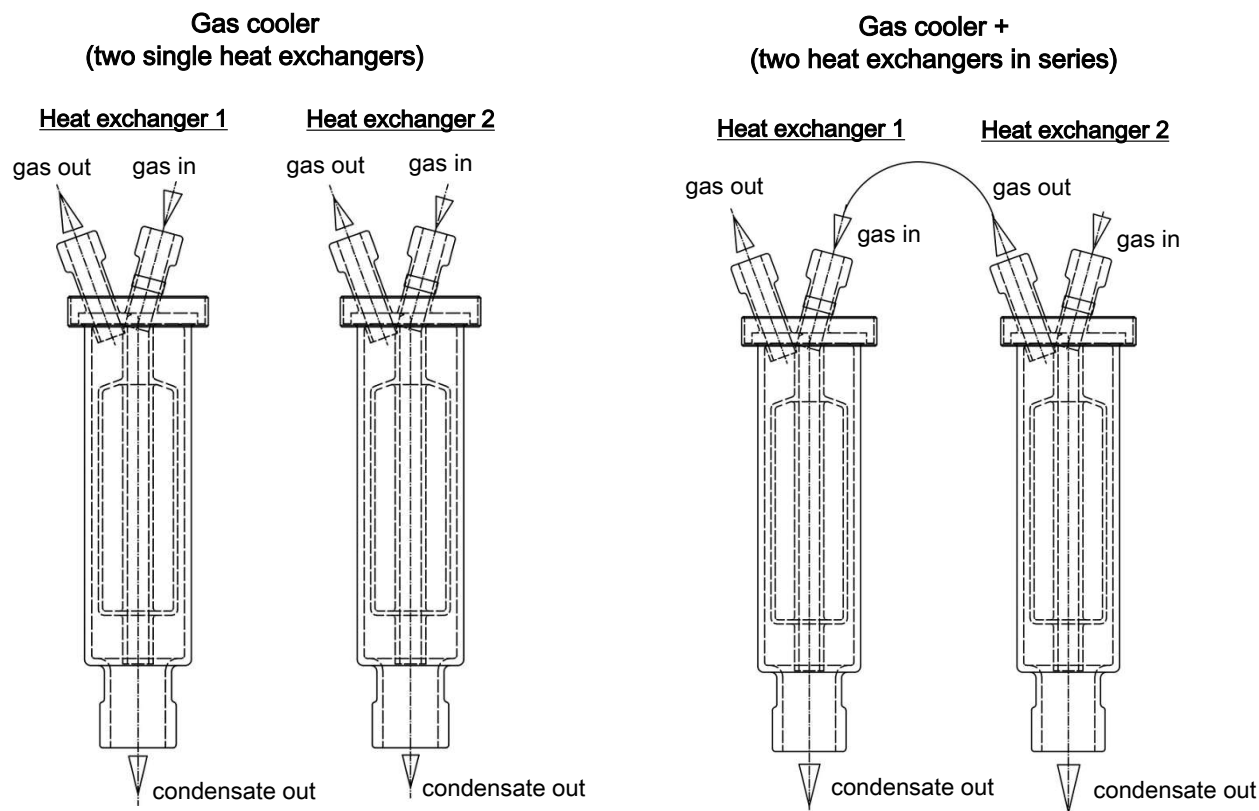
Installing peristaltic **pumps** CPsingle / CPdouble limits the maximum permissible **operating pressure** in the system!
Operating pressure ≤ 1 bar

4.2.5 Connecting the heat exchanger

The picture on the left shows the schematics for connecting (two) separate heat exchangers.

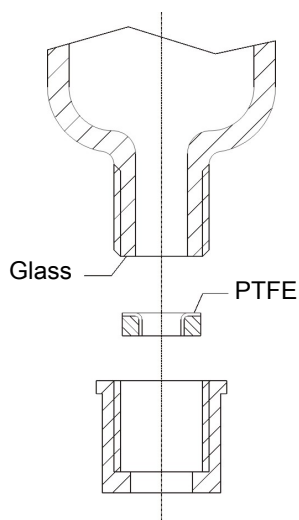
To minimise gas wash out in the cooler, the two (identical) heat exchangers must be operated in series (right picture). This should be done as follows:

1. Gas inlet line to red gas inlet on heat exchanger 2 (pre-cooling).
2. Connection between gas outlet on heat exchanger 2 and the red gas inlet on heat exchanger 1 (after-cooling).
3. Attaching the final gas output line to the gas outlet on heat exchanger 1.



The gas inputs are marked in red.

On glass heat exchangers, the correct position of the seal is important when connecting the gas lines (see image). The seal consists of a silicone ring with a PTFE sleeve. The PTFE side must face the glass thread.



Pay attention to the appropriate spanner size when selecting fittings for stainless steel heat exchangers.

PTS/PTS-I gas connections: SW 14 or 9/16"

PTS/PTS-I condensate out connections: SW 22

4.2.6 Condensate drain connection

Depending on the material, build a connecting line with fittings and tubing or hose between the heat exchanger and condensate drain. For stainless steel the condensate drain can be suspended directly to the connecting tube, for hoses the condensate drain must be secured separately using a clamp.

Condensate lines must always be installed with a slope and a minimum inside diameter of DN 8/10 (5/16").

4.3 Electrical connections

The operator must install an external separator for the device which is clearly assigned to this device.

This separator

- must be located near the device,
- must be easy for the operator to reach,
- must comply with IEC 60947-1 and IEC 60947-3,
- must separate all live conductors and the status output, and
- must not be attached to the power feed.

The power supply line of the device must be protected according to the specifications in the technical data.

WARNING



Hazardous electrical voltage

The device must be installed by trained staff only.

CAUTION



Wrong mains voltage

Wrong mains voltage may damage the device.
Regard the correct mains voltage as given on the type plate.

WARNING



High voltage

Damage to the device in case of insulation testing
Do not proceed insulation tests with high voltage to the device as a whole!

Insulation test

The device is equipped with extensive EMC protection. If insulation tests are carried out the electronic filter devices will be damaged. All necessary tests have been carried out for all concerned groups of components at the factory (test voltage 1 kV or 1.5 kV respectively, depending on the device).

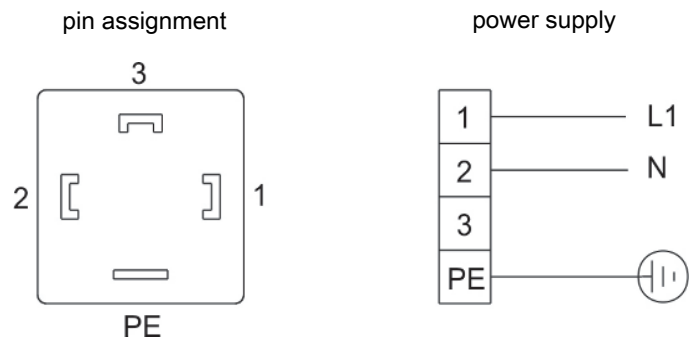
If you wish to carry out the insulation test by yourself, please test only separate groups of components.

Disconnect the compressor, the fan, the heating or the peristaltic pumps, respectively, and then carry out the insulation tests.

Connection via plug

The device is equipped with a plug according to EN 175301-803 for power supply and signal output. The following are the pin assignments, with the numbers corresponding to those on the plugs.

The supply line cross-sections must be suitable for the rated current. Use a maximum line cross-section of 1 mm² (AWG 17) and a maximum line cross-section of 1.5 mm² (AWG 16) and a cable diameter of 8–10 mm (0.31–0.39 inches).

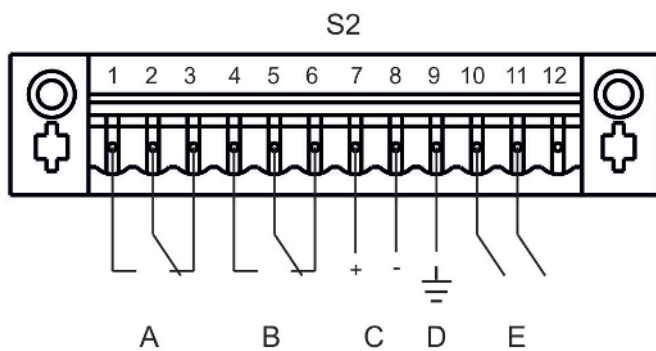


The clamping range has a diameter of 8–10 mm.

4.4 Signal outputs

At the top of the device there is a 12-pole terminal block providing various status signals.

The maximum supply voltage is 30 V AC / 60 V DC.



A	Status output humidity (residual moisture) (option)	D	Device ground: Connection of the shield for the 4-20 mA signal line
B	Cooler status output (excessive or insufficient temperature)	E	Digital output (option)
C	Analogue temperature output (4–20 mA) (option)		

4.4.1 Signalling via the display

The front foil contains three LEDs:

Colour	Marking	Function
Red	S2	High/low temperature, device error
Yellow	S1	---
Green	OP	Normal operation

The OP and S2 LEDs indicate the device status in the same way as the status output S2, B.

4.4.2 Humidity status output (A)

The maximum switching capacity of the status output is 30 V AC / 60 V DC, 1 A.

The status output (S2, A) indicates when residual moisture is still present in the conditioned sample gas or if a cable break is detected at the humidity sensor. The signalling does not distinguish between humidity sensor 1 or 2.

Function / contact type	Description	
Internal changeover contact: max. 30 V AC / 60 V DC, 1 A	The following device states can be indicated via the switching output:	Contact between 2 and 3 closed (alarm) – Humidity sensor detects residual moisture in the sample gas or cable break: Error message. Contact between 1 and 2 closed (OK) – No residual moisture in the sample gas / no cable break.

4.4.3 Status output cooler (B)

The maximum switching capacity of the status output is 30 V AC / 60 V DC, 1 A.

The status output (S2, B) indicates when the cooler block temperature is outside the specified limits. No distinction is made as to whether the alarm was triggered by excess temperature or insufficient temperature.

Function / contact type	Description	
Internal changeover contact: max. 30 V AC / 60 V DC, 1 A	The following device states can be indicated via the switching output:	Contact between 5 and 6 closed (alarm) – No mains voltage and/or actual temperature value outside the set alarm thresholds. – Device in fault condition / pump deactivated. Contact between 4 and 5 closed (ok) – Mains voltage applied + actual temperature value within the set alarm thresholds.

4.4.4 Analogue output (C)

If the analogue output option is integrated, the actual cooling block temperature is output via the 12-pin terminal block (S2, C) as a 4...20 mA signal.

The device menu offers the option to reconfigure the interface from current output to voltage output. The analogue value is then represented as a 2...10 V signal.

Function / contact type	Description	
4-20 mA analog output ($R_{load} < 500 \Omega$)	Signalling of the cooling block temperature (please use shielded cables)	$T_{cooler} = -20^{\circ}\text{C} \triangleq (-4^{\circ}\text{F}) \rightarrow 4 \text{ mA}/2 \text{ V}$ $T_{cooler} = 5^{\circ}\text{C} \triangleq (41^{\circ}\text{F}) \rightarrow 9 \text{ mA}/4.5 \text{ V}$ $T_{cooler} = 60^{\circ}\text{C} \triangleq (140^{\circ}\text{F}) \rightarrow 20 \text{ mA}/10 \text{ V}$

4.4.5 Digital output (E)

The digital output option is available via the 12-pin terminal block (S2, E). Pin 10: Signal A, Pin 11: Signal B.

Via this interface, various measurement values and device statuses can be read and the cooler can be parameterised. A detailed description of the interface can be found in the chapter Using the Digital Interface.

Function / contact type	Description	
Digital output	Modbus RTU (RS-485)	Interface default values Baudrate – Parity – Stop bit: 19200 – Even – 1 Default ID: 10 The bus lines are not internally terminated.

5 Operation and control

NOTICE



The device must not be started or operated outside the specifications!

Before commissioning, the device should be left to stand quietly and upright for at least 1 hour after transport, positioning, or installation.

After switching on the cooler, the display shows the cooling block temperature. The display flashes until the cooling block temperature has reached the setpoint value ($\pm$ adjustable alarm range). The status contact is in the alarm position.

When the set temperature range is reached, the cooling block temperature is displayed continuously and the status contact switches over.

If the display flashes or an error message appears during operation, please refer to the section 'Troubleshooting and Correction'. The performance data and limits can be found in the technical data in the appendix.

5.1 Description of functions

The cooler is controlled by a microprocessor. The factory settings of the controller already take into account the different characteristics of the installed heat exchangers.

The programmable display shows the cooling block temperature according to the selected unit of display ($^{\circ}\text{C}/^{\circ}\text{F}$) (factory setting: $^{\circ}\text{C}$). Application-specific settings can easily be made in the menu using the five keys. This not only applies to the target outlet dew point, which can be set from 3°C to 20°C (37°F to 68°F) (factory setting $5^{\circ}\text{C}/41^{\circ}\text{F}$),

but also the warning thresholds for high/low temperature. These are set relative to the configured outlet dew point τ_a .

For the low temperature, a range from $\tau_a -1\text{ K}$ to -3 K (but at least $1^{\circ}\text{C}/34^{\circ}\text{F}$ coolant block temperature) is available; for the high temperature, a range from $\tau_a +1\text{ K}$ to $+7\text{ K}$. The factory settings for both values are 3 K .

Falling below or exceeding the configured warning range (e.g. after switching on) is indicated both by the LED S2 blinking on the display and by the status relay.

The status output can be used, for example, to control the sample gas pump, allowing the gas flow to be enabled only once the permissible cooling range has been reached, or to switch off the pump in the event of a humidity sensor alarm.

The separated condensate can be discharged via connected condensate pumps or attached automatic condensate drains.

Furthermore, fine filters can be used, into which humidity sensors can optionally be integrated.

The glass dome allows the dirt level of the filter element to easily be determined.

The humidity sensor can be easily removed. This may be necessary if, due to a fault, a breakthrough of condensate into the cooler occurs which can no longer be removed by the condensate pump or automatic condensate drain.

5.2 Use of menu functions

Brief description of the operating principle:

The unit is operated using 5 keys. Their functions are:

Button	Section	Functions
← or OK	Display	– Switches from the measurement display to the main menu
	Menu	– Selects the menu item displayed
	Enter	– Applies an edited value or a selection
▲	Display	– temporarily switches to the alternative measurement display (if option installed)
	Menu	– Back
	Enter	– Increase value or browse selection – Note: – Press button 1 x = changes parameter / value by one; – Hold button = fast mode (numerical values only) – Display flashes: modified parameter/value – Steady display: original display/value
▼	Display	– temporarily switches to the alternative measurement display (if option installed)
	Menu	– Next
	Enter	– Reduce value or browse selection
ESC	Menu	– Move one level up
	Enter	– Return to menu Changes will not be saved!
F or Func		– Sets a menu to favourite. (Note: The favourite menu will also be activated with the menu locked!)

5.2.1 Lock Menu

Some menus can be locked to prevent inadvertently changing the settings of the unit. This requires setting a code. For information on setting up or disabling the menu lock please refer to "Global Settings" (*t_{OP}*) under menu item *t_{OP}* > *L_{oc}*.

The menu lock is **not** enabled at the time of delivery, all menu items can be accessed.

With the menu locked, only the following menu items will be visible without entering the correct code:

Menu item	Explanation
<i>t_{OP}</i> > <i>uni</i> <	Temperature unit selection (°C or °F).
F or Func.	Accessing the Favourites menu
	NOTICE! This menu may be one that is normally locked.

5.2.2 Menu navigation overview

When pressing the **OK** button in normal mode, the display will show the prompt *codE* if the menu is locked. Use the **▲** and **▼** buttons to enter the correct code and press **OK**.

If an incorrect code or no code is entered, the menu will not be unlocked and you will not be able to access all menu items.

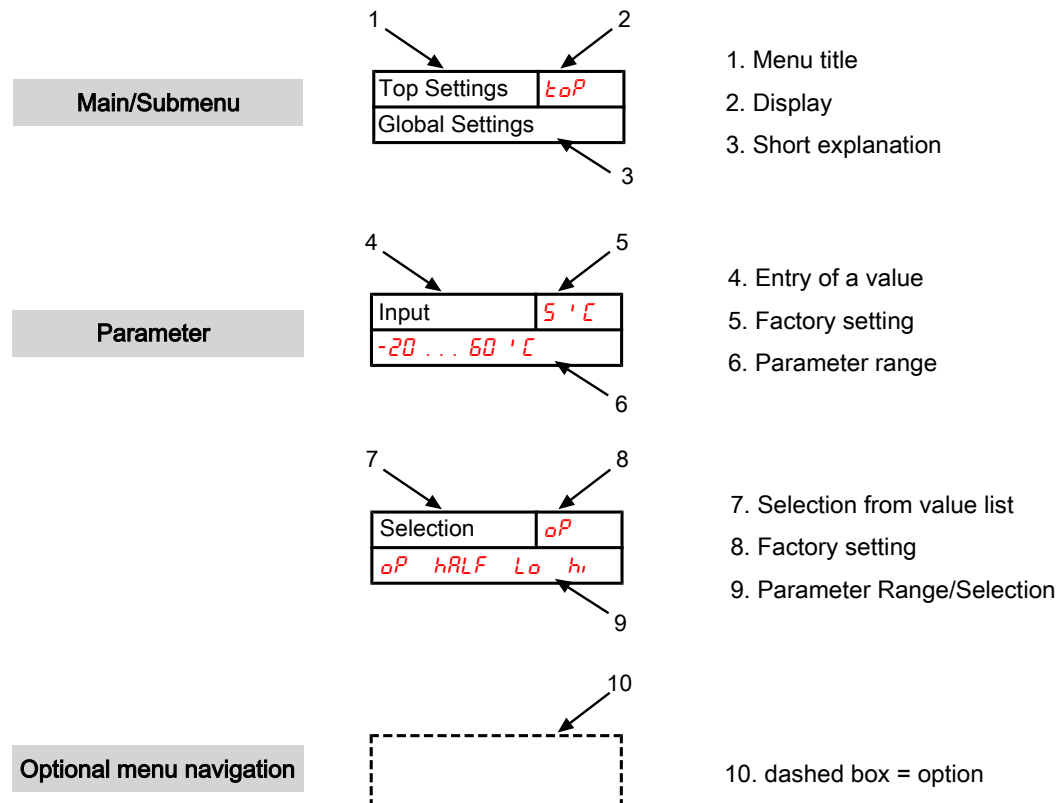
If you forgot the password you can always enter master code 287 to access the menu; the menu will be unlocked.

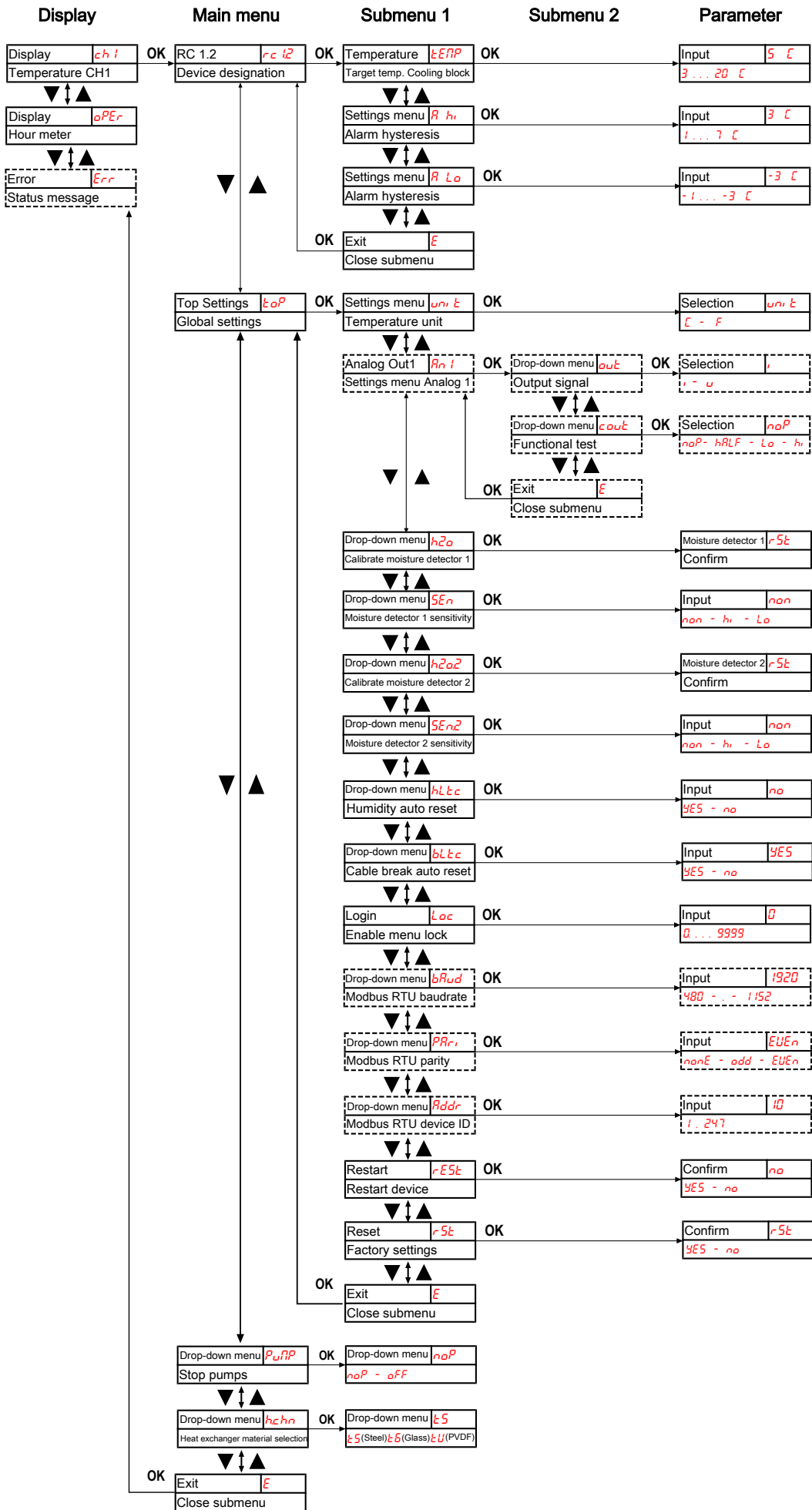
The following image shows an overview of the menu structure.

Items with a dashed frame will only appear with the respective settings or with the respective status messages.

The factory settings and ranges are specified in the overview as well as under the respective menu item. The factory settings apply unless otherwise agreed.

You can cancel entries and menu selections without saving by pressing the **ESC** key.



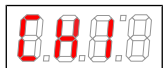


5.3 Description of menu functions

5.3.1 Display Menu

Block temperature display

Display → *ch i*



Depending on the device state, the temperature will be displayed as a constant, flashing, or alternating with a status message.

Operating hours /runtime display

Display → *oPEr*

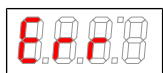


Displays the operating hours of the unit. The runtime cannot be reset and can be output in various display formats. To view/exit the runtime, press the „Enter“ key.

- *yyMM* – display in years and months (default)
- *MM* – display in months
- *WEEK* – display in weeks
- *days* – display in days
- One month corresponds to 30 days. Press the „F“ key to switch between the display formats. The display will then first show the selected format as short text, then the duration.

Error code display

Display → *Err*

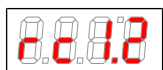


In the event of errors/malfunctions not related to operation, the error code indicates possible causes and solutions.

5.3.2 Main menu

RC 1.2 Rack Cooler

Display → *rc i2*



From here, you can access the setpoint adjustment for the cooling block temperature and the tolerance range (alarm threshold).

Global setting

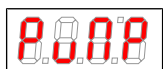
Display → *LoP* (ToP Settings)



This menu is used to configure the global cooler settings.

Peristaltic Pump

Display → *PuMP*



Switching the peristaltic pump on and off.

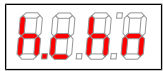
Parameter range: *noP*, *oFF*

Factory setting: *noP*

Note: Status switches, "*PuMP*" flashes.

Heat exchanger material selection

Display → **hchh**



Heat exchanger material selection

Parameter range: **h5** (Steel), **h6** (Glass), **hU** (PVDF)

Factory setting: **h5** (cooler without heat exchanger), or respective material per configuration

Exit main menu

Display → **E**



Selecting this will return you to display mode.

5.3.3 Submenu 1

Setpoint temperature

Display → Cooler → **hEMP**



This setting defines the target cooling block temperature.

Parameter range: 3 °C to 20 °C (37.4 °F to 68 °F)

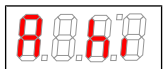
Factory setting: 5 °C (41 °F)

Note: If the temperature is changed, the indicator may blink until the new operating range has been reached.

This menu item is not visible when the key lock is active.

Upper alarm limit

Display → Cooler → **h hi** (Alarm high)



Here you can set the upper threshold for the optical alarm as well as for the status relay. The alarm limit is set relative to the selected cooling block temperature.

Parameter range: 1 °C to 7 °C (1.8 °F to 12.6 °F)

Factory setting: 3 °C (5.4 °F)

Note: This menu item is not visible when the key lock is active.

Lower alarm limit

Display → Cooler → **h Lo** (Alarm low)



Here you can set the lower threshold for the optical alarm as well as for the status relay. The alarm limit is set relative to the selected cooling block temperature.

Parameter range: -1 °C to -3 °C (-1.8 °F to -5.4 °F)

Factory setting: -3 °C (-5.4 °F)

Note: This menu item is not visible when the key lock is active.

Exit submenu 1

Display → Submenu → **E**

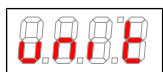


Selecting this will return you to the main menu.

5.3.4 Submenu 1 (global settings)

Temperature unit

Display → *LoP* → *uni t*



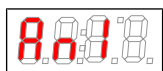
Used to select the temperature display unit.

Parameter range: *C*, *F*

Factory setting: *C*

Analog output

Display → *LoP* → *An 1*

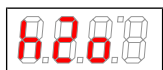


This submenu is used to specify the settings for analog output 1, see chapter Submenu 2 (Analog Output 1)

Note: This menu will be hidden if the menu is locked.

Calibrate moisture detector

Display → *LoP* → *h2o*



If a moisture detector is installed, calibration can now be performed. To do so, the unit must be flushed with dry gas.

Note: Calibration was performed at the factory using ambient air. After replacing the moisture detector a calibration is again required.

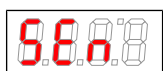
Calibrating the moisture detector will set the menu *SEn* to *h1*.

This menu will be hidden if the menu is locked.

If the unit has multiple moisture detectors built in, they will be numbered in the menu. In this case, *h2o* indicates the first, *h2o2* the second moisture detector. The same applies to setting the sensor sensitivity in menu *SEn*.

Moisture detector sensitivity

Display → *LoP* → *SEn*



If moisture detectors are installed, the sensitivity can be reduced here.

Parameter range: *h1* : high sensitivity
Lo: low sensitivity
non: no moisture detector

Factory setting: *h1*

Note: This menu will be hidden if the menu is locked.

Moisture detector: manual or automatic reset following moisture ingress

Display → *LoP* → *hLtc*

(*hLtc* = humidity latch). The setting applies to all connected moisture detectors.



Specifies whether the moisture ingress message must be reset manually or will automatically be reset after the sensor dries.

Parameter range: *YES*: The status will be indicated until the user restarts the device and the pumps will be disabled.
no: The status message will automatically be cleared/the pumps will be released again once moisture is no longer detected.

Factory setting: *no*

Note: This menu will be hidden if the menu is locked.

Moisture detector: error cleared automatically after cable break

Display → *LoP* → *bLtc*

(*bLtc* = broken wire latch). The setting applies to all connected moisture detectors.



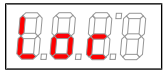
Determines whether the cable break alarm must be reset manually or will automatically clear on valid measuring signal.

Parameter range:	<i>YES</i> : The status will be indicated until the user restarts the device. Clears the error, and the pumps will be deactivated. <i>no</i> : The error message will disappear. The pumps will be switched on again once the moisture detector is reactivated again.
Factory setting:	<i>YES</i>
Note:	This menu will be hidden if the menu is locked.

Lock Menu

To protect the menu from unauthorised use, enter a value for the lock code. Menu items can then only be accessed after entering the correct code.

Display → *LoP* → *Loc*



This setting will cancel/enable the menu lock.

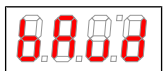
Parameter range:	0 to 9999
Factory setting:	0 (keylock cancelled)
Note:	This menu will be hidden if the menu is locked.

Modbus RTU baudrate

The default transfer rate is 19200 bps. This can be configured for the specific application within a defined range. The options are in the display are listed in kbps (19.2 corresponds to 19200 bps). The properties of the digital interface are not affected when re-setting the device to its factory settings!

This menu item is only available on devices with "Digital output Modbus RTU" option.

Display → *LoP* → *bAud*



Determines the transfer rate for the digital interface.

Parameter range:	<i>480</i> <i>960</i> <i>1920</i> <i>3840</i> <i>5760</i> <i>1152</i>
Factory setting:	<i>1920</i>
Note:	This menu will be hidden if the menu is locked.

Modbus RTU parity

The default parity is even/odd, options are odd parity, no parity. The number of stop bits is automatically set based on the respective setting. No parity uses two stop bits, otherwise it is one. The properties of the digital interface are not affected when resetting the device to its factory settings!

This menu item is only available on devices with "Digital output Modbus RTU" option.

Display → *LoP* → *PRr*



This setting restores the factory settings.

Parameter range: *nonE*
odd
EuEn

Factory setting: *EuEn*

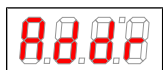
Note: This menu will be hidden if the menu is locked.

Modbus RTU device ID

Selecting the device ID for communication via digital interface. The ID can be any within a defined range, the default is 10. The properties of the digital interface are not affected when resetting the device to its factory settings!

This menu item is only available on devices with "Digital output Modbus RTU" option.

Display → *LoP* → *Addr*



Defines the ID.

Parameter range: *1 247*

Factory setting: *10*

Note: This menu will be hidden if the menu is locked.

Restart

Display → *LoP* → *rESt*

(*rESt* = restart)



The device will restart, all settings are saved. All error messages will be reset.
The moisture detector will be reset, irrespective of the settings in menus *hi Ec* and *hiLo*.

Parameter range: *yES*: Restart. The display will show the software version for the device and returns to measurement display.
no: Exit menu without restarting.

Note: The user settings will be saved.

Factory settings

Display → *LoP* → *rSt*

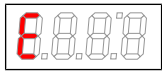


This setting restores the factory settings.

Parameter range: *yES*: factory settings restored.
no: Exit menu without making changes.

Factory setting: *no*

Note: This menu will be hidden if the menu is locked.

Exit submenu 1Display → Submenu → *E*

Selecting this will return you to the main menu.

5.3.4.1 Submenu 2 (Analog Output 1)

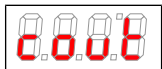
The cooling block temperature of the cooler is output at the analogue output. For devices with the “Digital Output Modbus RTU” option, the menu items for the analogue output are not available.

Signal behaviour

In normal operation (*noP*), the cooling block temperature is output at the measuring point. For test purposes, the constant values *hi*, *Lo* or *hRLF* can be generated. A constant signal is present at the analogue output, the value of which is specified in the table.

Constant	Current output 4 – 20 mA	Voltage output 2 – 10 V
<i>hi</i>	20 mA	10 V
<i>fi</i>	12 mA	6 V
<i>Lo</i>	4 mA	2 V
<i>noP</i>	4 – 20 mA	2 – 10 V

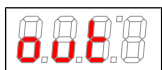
After testing, the signal behaviour must be changed back to normal mode (*noP*).

Display → *LoP* → *An I* → *out*

This setting determines how the analogue output will behave.

Parameter range: *noP* = Operation (normal mode), *hi*, *Lo*, *hRLF*Factory setting: *noP*

Note: This menu will be hidden if the menu is locked.

Selection -> Output SignalDisplay → *LoP* → *An I* → *out*

Select the type of output signal.

Parameter range:

- h* Status output 4... 20 mA
- v* Status output 2...10 V

Factory setting: *h*

Note:

- Disconnect meter before switching!
- This menu item is hidden if the keylock is enabled.

Exit Submenu 2Display → *LoP* → *An I* → *E*

Selecting this will return you to submenu 1.

5.3.5 Set favourite menu

Use the **F** or **Func** (function) key to set a favourite menu to later open it with just the push of a button.

- Open the menu you wish to set as the favourite. This menu can also be a lockable menu.
- Press the function key for more than 3 sec.
The current menu has been set as the favourite. The display will briefly show the message *Func*.
- Press **ESC** or **E** (Exit) to return to the display.

To now access the favourite menu, press the **F** or **Func** key.

NOTICE! The favourite menu can also be accessed if the menu is locked.

5.4 Using the Digital Interface

The digital interface on this device is a Modbus RTU protocol, which physically communicates via RS485 (2-wire). The cooler therefore takes on the role of the slave in communication.

The Modbus interface enables direct access to process and diagnostic data and parameters during operation.

5.5 Modbus Configuration

The settings listed below correspond to the default settings; with the interface active, the parameters can be adjusted.

Structure of a character:

1 start bit

8 data bits

1 parity bits (configurable)

1 stop bit (*)

Baudrate: 19200 bps (configurable)

Device ID: 10 (configurable)

(*) The length of a character is always 11 bits. If the interface is configured with 0 parity bits, the number of stop bits automatically changes to 2.

5.6 Modbus Communication

Communication via Modbus RTU is always initiated by the master (request). The slave (typically) responds to the request with a response. A Modbus RTU frame for a request/response always has the following structure:

Address field (A)	Function code (FC)	Data	CRC
1 byte	1 byte	1 ... 252 bytes	2 bytes

Register addresses and data are transferred in Big Endian format.

Every register stands for a 16 bit value, with the information represented in various data types. The data type and required function code are assigned to the respective registers in the following tables.

To read/write data types with sizes larger than an individual register, multiple registers must be addressed.

Supported function codes:

Function code (FC)	FC values
Read Holding Registers	3
Write Multiple Registers	16

Data types:

Description	Number of bytes	Number of registers
Float	4	2
Int16	2	1
UInt16	2	1
Int32	4	2
UInt32	4	2

5.7 Modbus Register

Description	FC	Address	Access	Data type	Default	Min	Max	Selection	Resolution	Unit
Cooling block temperature measurement	3	2000	R	Float	-	-	-	-	0.5	°C
Cooling block temperature status	3	2002	R	Uint32	-	-	-	Bit 0 := Error Bit 1..15 := Reserved Bit 16:= Sensor not calibrated Bit 17:= Initialization/measurement invalid Bit 18 := Stabilisation phase Bit 19:= Load limit reached Bit 20:= Measurement outside target range Bit 21..31 := Not used	-	-
Cooling block temperature setpoint	3, 16	5000	R/W	Float	5.0	3.0	20.0	-	0.5	°C
Positive alarm tolerance setpoint	3, 16	5002	R/W	Float	3.0	1.0	7.0	-	1.0	K
Negative alarm tolerance setpoint	3, 16	5004	R/W	Float	-3.0	-3.0	-1.0	-	1.0	K
Moisture detector signal store error	3, 16	9002	R/W	Uint16	2	-	-	1 := No 2 := Yes	-	-
Moisture alarm signal store	3, 16	9003	R/W	Uint16	1	-	-	1 := No 2 := Yes	-	-
Sensitivity moisture detector 1	3, 16	9004	R/W	Uint16	1 (with FF) 2 (without FF)	-	-	0 := Sensitivity low 1 := Sensitivity high 2 := Moisture detector inactive	-	-
Sensitivity moisture detector 2	3, 16	9005	R/W	Uint16	1 (with FF) 2 (without FF)	-	-	0 := Sensitivity low 1 := Sensitivity high 2 := Moisture detector inactive	-	-
Display unit selection	3, 16	9006	R/W	Uint16	1	-	-	1 := °C 2 := °F	-	-
Heat exchanger type selection	3, 16	9007	R/W	Uint16	2	-	-	2 := Steel 3 := Glass 4 := PVDF	-	-
De-/activate condensate pump(s)	3, 16	9008	R/W	Uint16	3	-	-	3:= Pump active 4:= Pump inactive	-	-
Modbus Baudrate selection	3, 16	9009	R/W	Uint16	3	-	-	1 := 4800 2 := 9600 3 := 19200	-	-

Description	FC	Address	Access	Data type	Default	Min	Max	Selection	Resolution	Unit
								4 := 38400 5 := 57600 6 := 115200		
Modbus Parity selection	3, 16	9010	R/W	Uint16	2	-	-	0 := None 1 := Odd 2 := Even	-	-
Modbus Device address selection	3, 16	9011	R/W	Uint16	10	1	247	-	1	-
Lock menu	3, 16	9012	R/W	Uint16	0	0	9999	-	1	-
TEST	3	9990	R	Uint32	12648430	-	-	-	1	-
TEST_UINT16	3, 16	9992	R/W	Uint16	206	0	65535	-	1	-
TEST_INT16	3, 16	9993	R/W	Int16	-206	-32768	32767	-	1	-
TEST_UINT32	3, 16	9994	R/W	Uint32	2766	0	4294967295	-	1	-
TEST_INT32	3, 16	9996	R/W	Int32	-2766	0x80000000	0x7fffffff	-	1	-
TEST_Float	3, 16	9998	R/W	Float	-10.5			-	-	-
Status register overview	3	10000	R	Uint16	0			Bit 0 := Status information register 10001 Bit n := Status information register 10000 + n + 1	-	-
Condition code register 1	3	10001	R	Uint16	0	-	-	Bit 0 := Device status Bit 1 := Device in error status Bit 2 := Target temperature range overrun Bit 3 := Target temperature range underrun Bit 4 := Bit 5 := Bit 6 := Moisture detector 1 connected Bit 7 := Moisture detector 2 connected	-	-
Condition code register 2	3	10002	R	Uint16	0	-	-	Bit 0 := Bit 1 := Bit 2 := Initialization phase Bit 3 := Bit 4 := Bit 5 := Bit 6 := FF1 moisture alarm Bit 7 := FF2 moisture alarm	-	-
Condition code register 3	3	10003	R	Uint16	0	-	-	Bit 0 := Peristaltic pumps deactivated Bit 1 := Bit 2 := Bit 3 := Bit 4 :=	-	-

Description	FC	Address	Access	Data type	Default	Min	Max	Selection	Resolution	Unit
								Bit 5 := Bit 6 := Gas pump controller deactivated Bit 7 :=		
Condition code register 4	3	10004	R	Uint16	0	-	-		-	-
Error register 1	3	10005	R	Uint16	0	-	-	Bit 0 := Display communication error Bit 1 := Controller communication error Bit 2 := Bit 3 := Controller configuration error Bit 4 := EEPROM regulator error Bit 5 := Bit 6 := Bit 7 := Gen. software error	-	-
Error register 2	3	10006	R	Uint16	0	-	-		-	-
Error register 3 - moisture detector 1	3	10007	R	Uint16	0	-	-	Bit 0 := Bit 1 := Bit 2 := Cable break Bit 3 := Bit 4 := Bit 5 := Bit 6 := Bit 7 :=	-	-
Error register 4 – moisture detector 2	3	10008		Uint16	0	-	-	Bit 0 := Bit 1 := Bit 2 := Cable break Bit 3 := Bit 4 := Bit 5 := Bit 6 := Bit 7 :=	-	-
Error register 5 - PT100.1	3	10009	R	Uint16	0	-	-	Bit 0 := General error Bit 1 := Short-circuit/temperature low Bit 2 := Cable break/temperature high Bit 3 := Measurement fluctuation Bit 4 := Bit 5 := Bit 6 := Bit 7 :=	-	-
Error register 6	3	10010	R	Uint16	0	-	-		-	-
Error register 7	3	10011	R	Uint16	0	-	-	-	-	-
Error register 8	3	10012	R	Uint16	0	-	-	-	-	-

Description	FC	Address	Access	Data type	Default	Min	Max	Selection	Resolution	Unit
Error register 9	3	10013	R	Uint16	0	-	-	-	-	-
Error register 10	3	10014	R	Uint16	0	-	-	-	-	-
Utilisation controller 1	3	10017	R	Unit16	-	0	100	-	10	%
Device run time	3	10100	R	Float	-	0	-	-	6 min	h
Restart/ reset device	16	11000	W	Unit16	0x00	-	-	86 := Restart device 17:= Factory reset	-	-
Reset moisture detector 1	16	11002	W	Uint16	0xAA	-	-	-	-	-
Reset moisture detector 2	16	11003	W	Uint16	0xAA	-	-	-	-	-

Example:

Register 5000 = 0x1388
Read block temperature set values

	A	FC	Start register HI	Start register LO	No. register HI	No. register LO		CRC	CRC
Request	0x0A (10)	0x03 (3)	0x13	0x88	0x00 (0)	0x02 (2)		0x41	0xDE
	A	FC	No. of byte	DATA 3	DATA 2	DATA 1	Data 0	CRC	CRC
Response	0x0A (10)	0x03 (3)	0x04	0x40	0xA0	0x00	0x00	0x55	0x11

6 Service

For all work on the device, the general instructions in the chapter [Safety instructions](#) [> page 6] must be observed!

DANGER



Electrical voltage

Electrocution hazard.

- a) Disconnect the device from power supply.
- b) Make sure that the equipment cannot be reconnected to mains unintentionally.
- c) The device must be opened by trained staff only.
- d) Regard correct mains voltage.



DANGER



Toxic, corrosive gas/condensate

Sample gas/condensate may be hazardous to health.

- a) If necessary, ensure a safe gas/condensate discharge.
- b) Always disconnect the gas supply when performing maintenance or repairs.
- c) Protect yourself from toxic/corrosive gasses/condensate when performing maintenance. Wear suitable protective equipment.
- d) Do not allow condensate to drip into the housing.



WARNING



Warning: Flammable substances

The device is filled with flammable refrigerant R600a.

- a) Handle with care and choose the installation location carefully.
- b) Do not damage the refrigeration circuit. In the event of damage:
 - ⇒ Keep away from open flames or sources of ignition.
 - ⇒ Ventilate the room for several minutes.
 - ⇒ Switch off the device.
 - ⇒ Contact the manufacturer for repair.
 - ⇒ Do not discharge refrigerant into drains or rooms where there are open flames or sources of ignition.

CAUTION



Hot surface

Risk of burns

The housing can be up to 60 °C during operation.
Allow the unit to cool down before working on it.

CAUTION



Health hazard if the heat exchanger leaks

The heat exchanger is charged with glycol-based coolant.
In the event of a heat exchanger leak:

- a) Avoid contact with the skin and eyes.
- b) In the event of a leak, do not restart the cooler under any circumstances. The cooler must be repaired by the manufacturer.

Depending on the ambient conditions and installation location, ensure that the air inlet and outlet are free from foreign objects. A visual inspection is required at least every 6 months.

However, depending on the cooler model, various options may be included. In this case the following maintenance must be performed regularly:

- **Peristaltic pump option:** Check hoses (see chapter [Replacement of the hose for the peristaltic condensate pump \(optional\)](#) [> page 36]).
- **Filter option:** Check filter element (see chapter [Replacing the filter element \(option\)](#) [> page 37]).
- **Moisture detector option:** Calibrate moisture detector (see chapter [Calibration of the moisture detector \(option\)](#) [> page 37]).

7 Service and repair

If an error occurs during operation, you will find troubleshooting and corrective information in this chapter.

Repairs to the equipment may only be performed by Bühler authorised personnel.

If you have any questions, please contact our service department:

Tel.: +49-(0)2102-498955 or your local representative.

Further information about our individual service solutions for repair, modification and commissioning can be found at <https://www.buehler-technologies.com/service>.

If, after rectifying any faults and switching on the mains voltage, the device does not function correctly, it must be checked by the manufacturer. Please send the equipment inside suitable packaging to:

Bühler Technologies GmbH

- Reparatur/Service -

Harkortstraße 29

40880 Ratingen

Germany

In addition, please attach the completed and signed RMA decontamination declaration to the packaging. Otherwise, your repair order cannot be processed. You can find the form in the appendix of these instructions, or simply request it by e-mailing:

service@buehler-technologies.com.

7.1 Carrying out maintenance, repair and modification work

For all work on the device, the general instructions in the chapter Safety instructions must be observed!

DANGER



Toxic, corrosive gas/condensate

Sample gas/condensate may be hazardous to health.

- a) If necessary, ensure a safe gas/condensate discharge.
- b) Always disconnect the gas supply when performing maintenance or repairs.
- c) Protect yourself from toxic/corrosive gasses/condensate when performing maintenance. Wear suitable protective equipment.
- d) Do not allow condensate to drip into the housing.



DANGER



Electrical voltage

Electrocution hazard.

- a) Disconnect the device from power supply.
- b) Make sure that the equipment cannot be reconnected to mains unintentionally.
- c) The device must be opened by trained staff only.
- d) Regard correct mains voltage.



WARNING



Warning: Flammable substances

The device is filled with flammable refrigerant R600a.

- a) Handle with care and choose the installation location carefully.
- b) Do not damage the refrigeration circuit. In the event of damage:
 - ⇒ Keep away from open flames or sources of ignition.
 - ⇒ Ventilate the room for several minutes.
 - ⇒ Switch off the device.
 - ⇒ Contact the manufacturer for repair.
 - ⇒ Do not discharge refrigerant into drains or rooms where there are open flames or sources of ignition.

CAUTION



Hot surface

Risk of burns
The housing can be up to 60 °C during operation.
Allow the unit to cool down before working on it.

CAUTION



Health hazard if the heat exchanger leaks

The heat exchanger is charged with glycol-based coolant.
In the event of a heat exchanger leak:
a) Avoid contact with the skin and eyes.
b) In the event of a leak, do not restart the cooler under any circumstances. The cooler must be repaired by the manufacturer.

7.1.1 Opening the housing

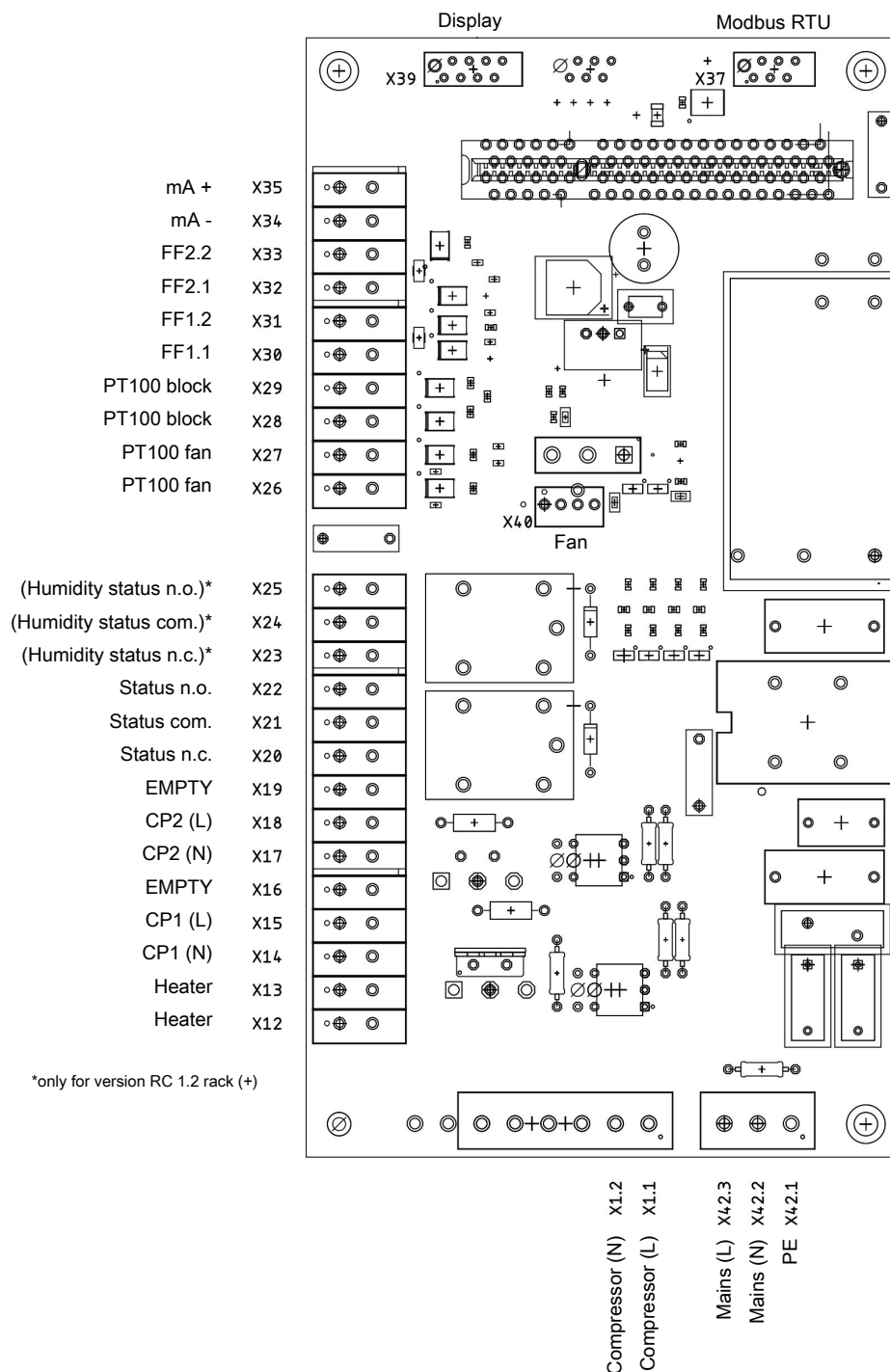
- Shut off the gas supply.
- Switch off the device and disconnect the mains and status plug (disconnect all poles).
- Disconnect the gas connection (only when dismantling the cover).
- The fastening screws for the front panel are located underneath the device. The fastening screws for the cover are located on the top and at the rear.
- Remove the front panel by pulling the lower end slightly forward and releasing the hooked connection at the top (Caution: The front panel contains cable connections from the display module and, optionally, from the condensate pump).
- To close the cover, reassemble the device in the reverse order.

7.1.2 Replacing the fan

- Open the device as described in the chapter [Opening the housing](#) [> page 34].
- Unplug the connector from the controller board.
- Loosen the four fastening screws of the fan.
- Replace the fan and reassemble the device in the reverse order.

7.1.3 Replacing the controller board

- Open the device as described in the chapter [Opening the housing](#) [> page 34].
- The controller board can be removed either directly or together with the drawer. To remove the drawer, loosen the side screw from the outside and the two nuts at the bottom (inside).
- Remove all cables, see terminal diagram:



- Loosen the nuts at the corners of the board.
- Replace the board and reassemble the device in the reverse order.

7.1.4 Replacing the MCP2 microcontroller board

- Open the device as described in the chapter [Opening the housing](#) [> page 34].
- Remove the MCP2 board from the control board.
- Attach the new board.
- Reassemble the device in the reverse order.

7.1.5 Replacing the MCD400 display module

- Open the device as described in the chapter [Opening the housing](#) [> page 34].
- Disconnect the flat cable from the display.
- Press out the snap-in frame, if necessary compress the clips, and remove the old display module.
- Insert the new display module and press it flush with the housing.
- Reassemble the device in the reverse order.

7.1.6 Cleaning and removal of the heat exchanger

Heat exchangers only need to be replaced or maintained if clogged or damaged. If they are clogged, we recommend checking if using a filter will avoid future occurrences.

- Close gas supply.
- Switch off device and disconnect all plugs (e.g. status output connector, supply input, etc.).
- Disconnect gas connections and condensate drain.
- Pull the heat exchanger up and out.
- Clean cleaning nest (hole inside the cooler block), as the heat exchangers are installed with silicone grease.
- Flush the heat exchanger until all contaminants have been removed.
- Grease the cooled outside surface external surface with silicone grease.
- Reinsert the heat exchanger into the cooling nest with a rotating movement.
- Reconnect the gas supply and condensate drain. The gas inlet is marked red.
- Restore power/gas supply and wait for unit to be ready for operation.
- Open gas supply.

7.1.7 Replacing the peristaltic condensate pump (optional)

- Shut off the gas supply.
- Switch off the device and disconnect the mains plug.
- Remove the front panel from the cooler.
- Loosen the screws on the underside of the mounting bracket.
- Replace the condensate pump.
- Establish the earth connection.
- Push the hoses onto the hose connectors and ensure they are leak-tight. The pumping direction is indicated on the housing.
- Reassemble the device in the reverse order.

7.1.8 Replacement of the hose for the peristaltic condensate pump (optional)

- Close gas supply.
- Switch off the device via menu.
- Disconnect supply and discharge tube on peristaltic pump (**observe safety notes!**).
- Loosen but do not remove centre knurled nut. Flip down screw.
- Pull cover up and off.
- Unplug external connections and remove hose.
- Replace hose (Bühler spare part) and install peristaltic pump in reverse order.
- Restore the power and gas supply.

7.1.9 Replacing the filter element (option)

CAUTION



Gas leakage

The filter should not be dismantled under pressure.
Don't use damaged parts again.

- Close the gas supply.
- Switch off and unplug the device.
- Twist off the swivel nut counter-clockwise and remove the filter cover.
- Remove the filter element and insert a new one.
- Check for leaks and replace, if necessary.
- Screw filter cover on clockwise and tighten carefully.
- Restore the power and gas supply.

NOTICE! Please observe legal regulations when disposing of filter elements.

7.1.10 Drying of the moisture detector (option)

The moisture detector must be dried if moisture enters.

- Close the gas supply.
- Switch off and unplug the device.
- Loosen the swivel nut for the moisture detector connection line and disconnect the line.
- Unscrew the moisture detector counter-clockwise and remove.
- Dry moisture detector.
- Reinsert the moisture detector and carefully tighten the screw connection.
- Connect the connection line and tighten the swivel nut.
- Restore the power and gas supply.

7.1.11 Calibration of the moisture detector (option)

- When replacing the moisture detectors, they must be recalibrated.
- Be sure dry gas flows through the cooler.
- Select cooler menu and confirm.



- Select menu item moisture detector.



- The display shows (Reset).
- Confirm the display to calibrate the moisture detectors.

For a detailed overview of menu navigation, refer to chapter "Operation and Control".

7.2 Troubleshooting

Problem/malfunction	Possible cause	Action
Condensate inside the gas output	– Condensate trap full	– Empty condensate trap
	– Valve inside the automatic condensate drain may be stuck	– Flush in both directions
	– Cooler overload	– Observe limit parameters
	– Hose contaminated or blocked	– Flush in both directions, replace hose for condensate pumps if necessary
Reduced gas flow rate	– Gas circuit clogged	– Remove and clean heat exchanger – if necessary, replace filter element
	– Condensate output iced over	– Send in device
Excess temperature	– Operating point not yet reached	– Wait (max. 20 min)
	– Cooling capacity too low, although the cooler is operating	– Ensure ventilation slots are not covered (heat build-up) – Operation outside specification (especially ambient temperature)
	– Flow rate too high / Dew point too high / Gas temperature too high	– Observe limit parameters / Install pre-separator if necessary
	– Built-in fan not operating	– Check and replace if necessary
Temperature low	– Controller failure	– Send in cooler
No cooling	– Compressor does not start	– Compressor (PTC) not sufficiently cooled down. Wait 5 minutes and try again.
	– Increased current consumption of the compressor due to faulty start	
Modbus communication fault	– Bus connection fault	– Check electrical connections
	– Line termination fault	– Check bus line
	– Check bus configuration	– Check/reset configuration

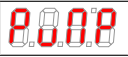
7.2.1 Error Messages in the Display

If an error occurs, the display will read "Err". Press the "▲" button to show the error number(s).

Error messages will appear until the unit has been restarted or the error is cleared using the "Func" button. It can only be cleared if the cause for the error has been corrected.

Causes / Action: The following is a list of the most common causes and actions for the respective error. If the actions listed do not resolve the problem, please contact Service.

Problem/malfunction	Possible cause	Action
No display	– No voltage – Loose connecting cable – Display failure	– Check the supply cable – Check connections
 D1.02 (perman-ent)	(The software version for the display will appear). – Not communicating with the controller	– Check connections
 Error	– An error has occurred	– Read the error number as described above
 Error 01	– Controller malfunction	– Clear error (temporary fault) – Disconnect from power for approx. 5 s – Contact service
 Error 03	– Microcontroller fault / MCP2	– Contact service
 Error 04	– EEPROM error	– Contact service
 Error 06	Motor speed signal faulty – Fan connector not connected – Fan blocked	– Check whether the fan is blocked – Check the fan connector contact on the controller board
 Error 22	– Moisture detector 1 cable break	– Check moisture detector line – Check moisture detector
 Error 32	– Moisture detector 2 cable break	– Check moisture detector line – Check moisture detector
 Error 40	– General error temperature sensor 1	– Possible sensor failure
 Error 41	– Low temperature/short-circuit temperature sensor 1	– Check temperature sensor connection
 Error 42	– High temperature/short-circuit temperature sensor 1	– Check temperature sensor connection
 Error 43	– Measurement fluctuation temperature sensor 1	– Check temperature sensor connection
 Error 51	– Low temperature / short-circuit temperature sensor fan control	– Check temperature sensor connection
 Error 52	– Low temperature / cable break temperature sensor fan control	– Check temperature sensor connection
 Error 53	– Measurement fluctuation temperature sensor fan control	– Check temperature sensor connection

Status text	Possible cause	Action
 H2o.1	– Moisture alarm moisture detector 1	– Dry – Check condensate trap
 H2o.2	– Moisture alarm moisture detector 2	– Dry – Check condensate trap
 init	– Initialisation phase	– Wait
 PuMP	– Pumps deactivated	– Reactive pumps via menu
 (Flashing)	– Excess/low temperature	– see chapter "Troubleshooting"

7.3 Spare parts

Please also specify the model and serial number when ordering parts.

Upgrade and expansion parts can be found in our catalog.

Available spare parts:

Item no.	Description
9100100007	MCD400 display module
9100030265	Modbus RTU interface module
9144050079	Connecting cable controller board display module
9144051038	Modbus RTU interface module connecting cable
9100130180	Microcontroller board LPP MCP2
9100130385	Controller board 10 W 115–230 V
91100300039	Circuit breaker
9110000051	Fuse 4 A, slow-blow
9124040101	Fan 24 V
90214702	Silicone grease 1.5 ml
4111100	Moisture detector FF-3-N, without cable
9144050045	Moisture detector connection cable
44920035012	Condensate pump hose, Tygon (Norpren), angled hose nipple
44920035013	Condensate pump hose, Tygon (Norpren), straight and angled hose connector

7.3.1 Spare parts and accessories

Item no.	Description
41151050	Filter element FE-4; Unit 8 count
4101003	O-ring for filter AGF-FA-5, Unit 8 count, sintered PTFE
4410001	Automatic condensate drain 11 LD V 38
4410004	Automatic condensate drain AK 20, PVDF
4410005	Condensate trap GL 1; glass, 0.4 l
4410019	Condensate trap GL 2; glass, 1 l
see data sheet 410014	Fine mesh filter AGF-FA-5
see data sheet 450020	Peristaltic condensate pumps CPsingle, CPdouble
see data sheet 400008	Tube and pipe fittings PVDF and PFA
see data sheet 400013	Tube and pipe fittings for glass connections
see data sheet 400014	Pipe fittings and plugs made of stainless steel

8 Disposal

CAUTION! The cooling circuit of the cooler is filled with refrigerant R600a. The heat exchanger contains a glycol-based coolant. The applicable national laws must be observed when disposing of the products. Disposal must not result in a danger to health and environment.

The crossed out wheelie bin symbol on Bühler Technologies GmbH electrical and electronic products indicates special disposal notices within the European Union (EU).



The crossed out wheelie bin symbol indicates the electric and electronic products bearing the symbol must be disposed of separate from household waste. They must be properly disposed of as waste electrical and electronic equipment.

Bühler Technologies GmbH will gladly dispose of your device bearing this mark. Please send your device to the address below for this purpose.



We are obligated by law to protect our employees from hazards posed by contaminated devices. Therefore please understand that we can only dispose of your waste equipment if the device is free from any aggressive, corrosive or other operating fluids dangerous to health or environment. **Please complete the "RMA Form and Decontamination Statement", available on our website, for every waste electrical and electronic equipment. The form must be applied to the packaging so it is visible from the outside.**

Please return waste electrical and electronic equipment to the following address:

Bühler Technologies GmbH
WEEE
Harkortstr. 29
40880 Ratingen
Germany

Please also observe data protection regulations and remember you are personally responsible for the returned waste equipment not bearing any personal data. Therefore please be sure to delete your personal data before returning your waste equipment.

9 Appendices

9.1 Gas Cooler Technical Data

RC 1.2 Rack

Gas Cooler Technical Data			
Rated cooling capacity (at 25 °C):	320 kJ/h		
Ambient temperature:	5 °C to 50 °C		
Ready for operation:	after max. 15 minutes		
Gas outlet dew point preset:	5 °C		
adjustable:	3 °C to 20 °C		
Dew point fluctuations static:	± 0.1 K		
in the entire specification range:	± 1.5 K		
Temperature difference between heat exchangers:	< 0.5 K		
IP rating:	IP 20		
Installation:	19" rack mounting housing or wall mounting		
Housing:	Stainless steel		
Packaging dimensions:	approx. 550 x 420 x 340 mm		
Weight:	approx. 16 kg		
max. altitude:	Altitudes up to 2000 m		
Refrigerant:	R600a (26 g)		
Recommended minimum room: <i>Refrigerant quantity [g] / 8 g/m²</i>	3,2 m²		
Electrical connection:	Plug per DIN EN 175301-803 + 12-pin terminal block		
Contamination level:	2		
Overvoltage category:	II		
Electrical data: <i>Available options may result in details that differ from these</i>	Voltage:	230 V	115 V
	Tolerance:	+/-10% at 50 Hz +/-10% at 60 Hz	- +/-10% at 60 Hz
	Typical power input:	322 VA	288 VA
	max. operating current:	1.4 A	2.5 A
	Starting current:	2.3 A	3.6 A
	Protection:	4 A (delayed action)	4 A (delayed action)
	Status output switching capacity:	30 V AC/60 V DC 1A, potential-free	
Condensate outlet:	Hose nipple Ø5 mm or with screw connection (metric/US)		
Parts in contact with media			
Filter:	see "Technical Data - Options"		
Moisture detector:	see "Technical Data - Options"		
Heat exchanger:	see table "Heat Exchanger Overview"		
Peristaltic pump:	see "Technical Data - Options"		
Tubing:	PTFE/FKM (Viton)		

RC 1.2+ Rack

Gas Cooler Technical Data			
Rated cooling capacity (at 25 °C):	320 kJ/h		
Ambient temperature:	5 °C to 50 °C		
Ready for operation:	after max. 15 minutes		
Gas outlet dew point preset:	5 °C		
adjustable:	3 °C to 20 °C		
Dew point fluctuations static:	± 0.1 K		
in the entire specification range:	± 1.5 K		
Temperature difference between heat exchangers:	< 0.5 K		
IP rating:	IP 20		
Installation:	19" rack mounting housing or wall mounting		
Housing:	Stainless steel		
Packaging dimensions:	approx. 550 x 420 x 340 mm		
Weight:	approx. 16 kg		
max. altitude:	Altitudes up to 2000 m		
Refrigerant:	R600a (26 g)		
Recommended minimum room: <i>Refrigerant quantity [g] / 8 g/m²</i>	3,2 m²		
Electrical connection:	Plug per DIN EN 175301-803 + 12-pin terminal block		
Contamination level:	2		
Overvoltage category:	II		
Electrical data:	Voltage:	230 V	115 V
<i>Available options may result in details that differ from these</i>	Tolerance:	+/-10% at 50 Hz +/-10% at 60 Hz	- +/-10% at 60 Hz
	Typical power input:	322 VA	288 VA
	max. operating current:	1.4 A	2.5 A
	Starting current:	2.3 A	3.6 A
	Protection:	4 A (delayed action)	4 A (delayed action)
	Status output switching capacity:	30 V AC/60 V DC 1A, potential-free	
Condensate outlet:	Hose nipple Ø5 mm or with screw connection (metric/US)		
Parts in contact with media			
Filter:	see "Technical Data - Options"		
Moisture detector:	see "Technical Data - Options"		
Heat exchanger:	see table "Heat Exchanger Overview"		
Peristaltic pump:	see "Technical Data - Options"		
Tubing:	PTFE/FKM (Viton)		

9.2 Technical Data - Options

Analogue Output Technical Data

Signal:	4-20 mA or 2-10 V corresponds to -20 °C to +60 °C cooling block temperature
Connection:	M12x1 connector, DIN EN 61076-2-101

Technical Data, digital output

Signal:	Modbus RTU (RS-485)
Connection:	M12x1 connector, DIN EN 61076-2-101

Technical Data Cpsingle Condensate Pumps

Ambient temperature:	0 °C to 60 °C
Voltage tolerance:	± 5%
Flow rate:	0.3 L/h (50 Hz)/0.36 L/h (60 Hz) with standard hose
Inlet vacuum:	max. 0.8 bar
Inlet pressure:	max. 1 bar
Outlet pressure:	1 bar
Weight:	0.47 kg
Hose:	4 x 1.6 mm
Condensate outlet:	Hose nipple Ø5 mm Screw connection 4/6 (metric), 1/6"-1/4" (US)
IP rating:	IP 40
Materials	
Hose:	Tygon (Norprene)
Connections:	PVDF

Technical Data FF-3-N Moisture Detector

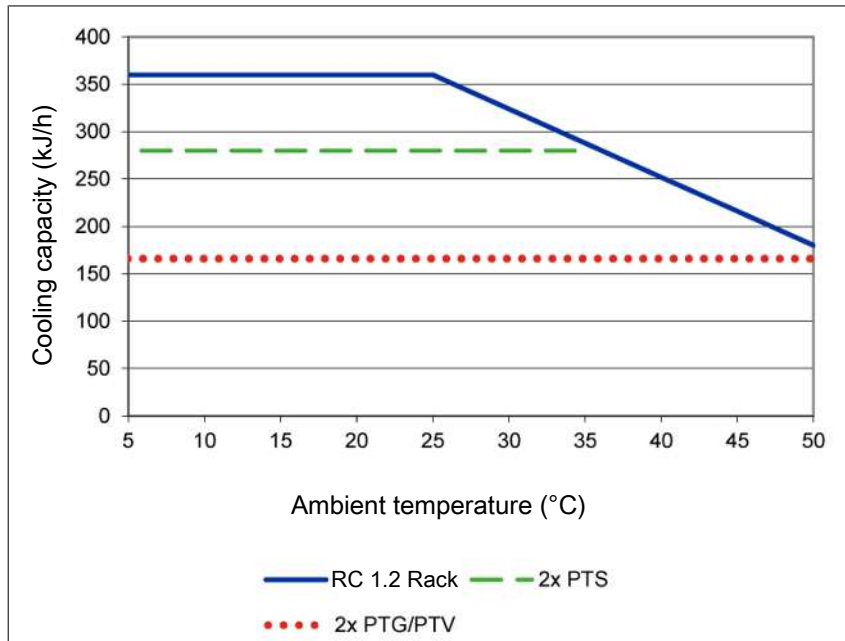
Ambient temperature:	3 °C to 50 °C
max. operating pressure with FF-3-N:	2 bar
Weight:	0.04 kg (incl. cable)
Material:	PVDF, PTFE, epoxy resin, stainless steel 1.4571, 1.4576

Technical Data Filter AGF-FA-5

max. operating pressure with filter:	2 bar
Filter surface:	42 cm ²
Weight:	0.30 kg
Filter fineness:	2 µm
Dead volume:	28.5 ml
Materials	
Filter:	PTFE, PVDF, DURAN glass (parts in contact with media)
Seal:	FKM (Viton)
Filter element:	PTFE sintered

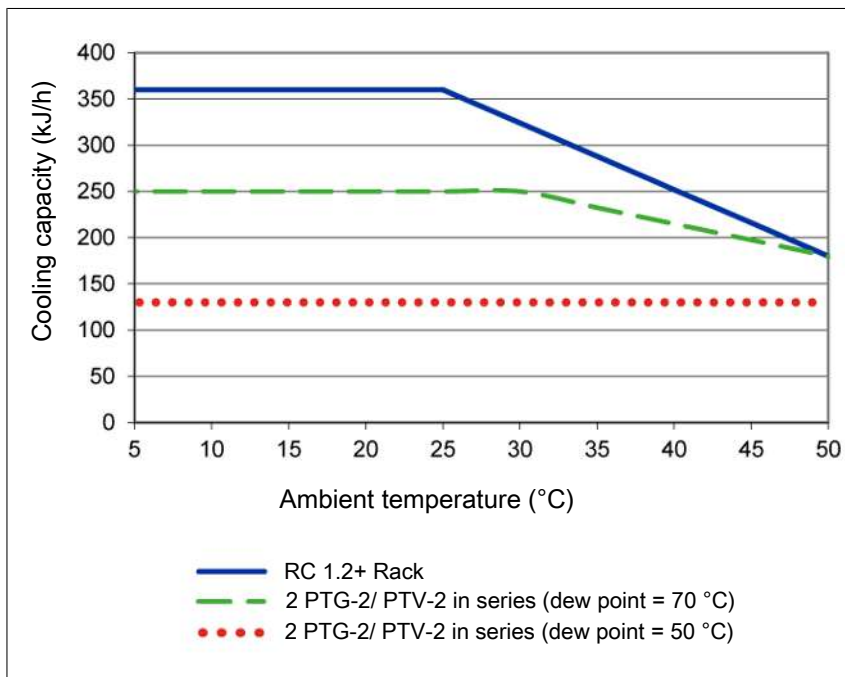
9.3 Performance curves

RC 1.2 Rack



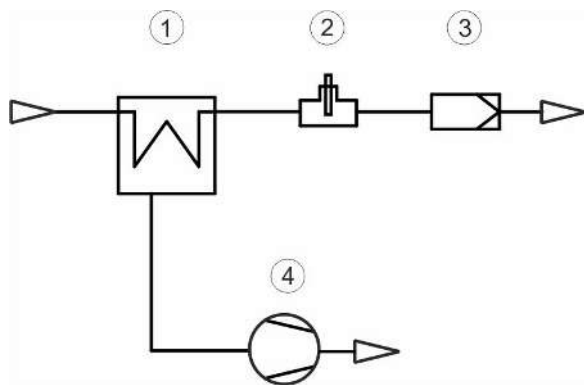
Note: The limit curves for the heat exchangers exchanger apply to a dew point of 40 °C.

RC 1.2+ Rack



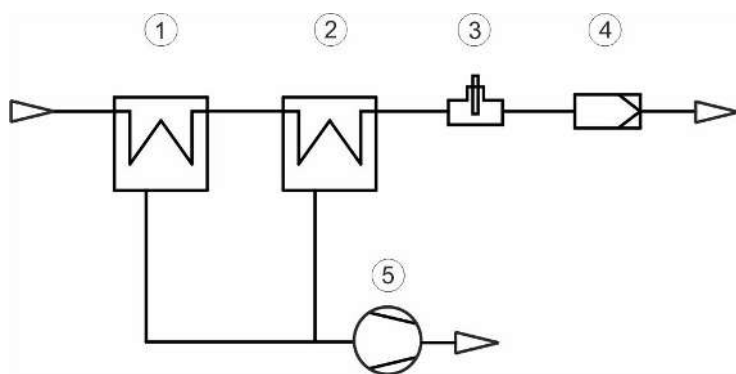
Remark: The limit curves for the heat exchanger apply to a dew point of 70 °C under standard conditions per DIN EN 15267-3:2008-03 and to a dew point of 50 °C under operating conditions.

9.4 Typical installation arrangement (1 gas path)



1 Cooler/cooling nest 1	3 Filter (optional)
2 Moisture detector (optional)	4 Condensate Pump

9.5 Typical installation arrangement (2 gas paths)



1 Cooler/cooling nest 1	4 Filter (optional)
2 Cooler/cooling nest 2	5 Condensate Pump
3 Moisture detector (optional)	

9.6 Heat exchanger

9.6.1 Heat exchanger description

The energy content of the sample gas and the required cooling capacity of the gas cooler is determined by three parameters: gas temperature ϑ_G , dew point τ_e (moisture content) and volume flow v . The outlet dew point rises with increasing energy content of the gas. The following limits for the maximum flow are specified for a standard operating point of $\tau_e = 40^\circ\text{C}$ and $\vartheta_G = 70^\circ\text{C}$. The maximum flow $v_{\max}$ in NI/h of cooled air indicated, so after moisture has condensed. Values may differ for other dew points and gas inlet temperatures. However, the physical facts are so vast we decided to omit the illustration. Please contact our experts for clarification or refer to our calculation programme.

9.6.2 Heat exchanger overview

RC 1.2 Rack

Heat exchanger	PTS PTS-I ²⁾	PTG	PTV PTV-I ²⁾
Materials in contact with media	Stainless steel	DURAN Glas PTFE	PVDF
Weight	0.5 kg	0.2 kg	0.125 kg
Flow rate $v_{\max}$ ¹⁾	500 NI/h	280 NI/h	280 NI/h
Inlet dew point $\tau_{e,\max}$ ¹⁾	65 °C	65 °C	65 °C
Gas inlet temperature $\vartheta_{G,\max}$ ¹⁾	180 °C	140 °C	140 °C
Max. Cooling capacity $Q_{\max}$	150 kJ/h	90 kJ/h	90 kJ/h
Gas pressure $p_{\max}$	160 bar	3 bar	2 bar
Pressure drop Δp ($v=150$ L/h)	10 mbar	10 mbar	10 mbar
Dead volume V_{dead}	29 ml	29 ml	57 ml
Gas connections (metric)	6 mm	GL 14 (6 mm) ³⁾	DN 4/6
Gas connections (US)	1/4"	GL 14 (1/4") ³⁾	1/4"-1/6"
Condensate out connection (metric)	G3/8	GL 25 (12 mm) ³⁾	G3/8
Condensate out connection (US)	NPT 3/8"	GL 25 (1/2") ³⁾	NPT 3/8"

¹⁾ Max. cooling capacity of the cooler must be considered.

²⁾ Models marked I have NPT threads or US tubes, respectively.

³⁾ Gasket inside diameter.

RC 1.2+ Rack

Heat exchanger	2 x PTG-2 2 x PTG-2-I ²⁾	2 x PTV-2 2 x PTV-2-I ²⁾
Materials in contact with media	DURAN Glas PTFE	PVDF
Weight	2 x 0.15 kg	2 x 0.15 kg
Flow rate $v_{\max}$ ¹⁾	250 NI/h	250 NI/h
Inlet dew point $\tau_{e,\max}$ ¹⁾	70 °C	70 °C
Gas inlet temperature $\vartheta_{G,\max}$ ¹⁾	140 °C	140 °C
Max. Cooling capacity $Q_{\max}$	230 kJ/h	215 kJ/h
Gas pressure $p_{\max}$	3 bar	2 bar
Pressure drop Δp ($v=150$ L/h) total	20 mbar	20 mbar
Dead volume V_{dead} total	59 ml	115 ml
Gas connections (metric)	GL 14 (6 mm) ³⁾	DN 4/6
Gas connections (US)	GL 14 (1/4") ³⁾	1/4"-1/6"
Condensate out connection (metric)	GL 25 (12 mm) ³⁾	G3/8
Condensate out connection (US)	GL 25 (1/2") ³⁾	NPT 3/8"

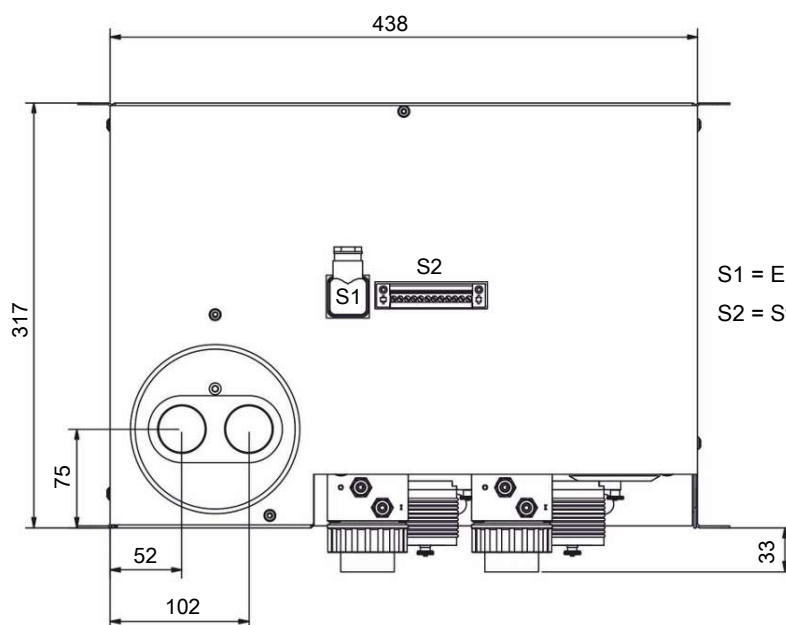
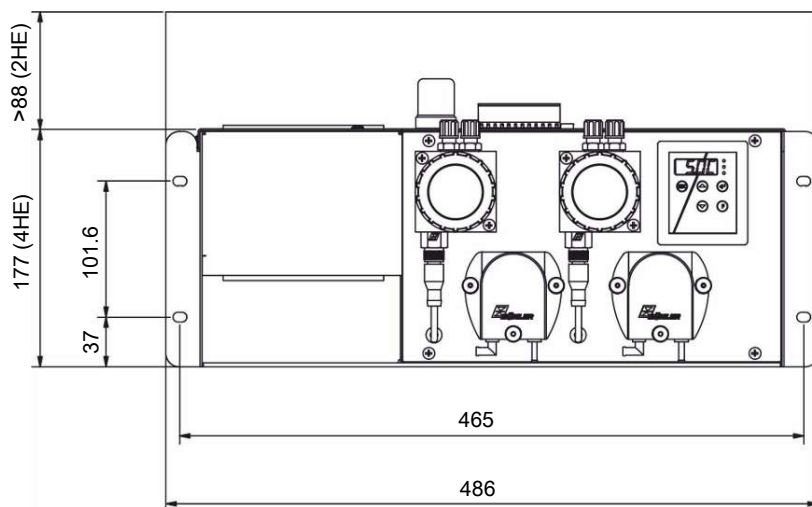
¹⁾ Max. cooling capacity of the cooler must be considered.

²⁾ Models marked I have NPT threads or US tubes, respectively.

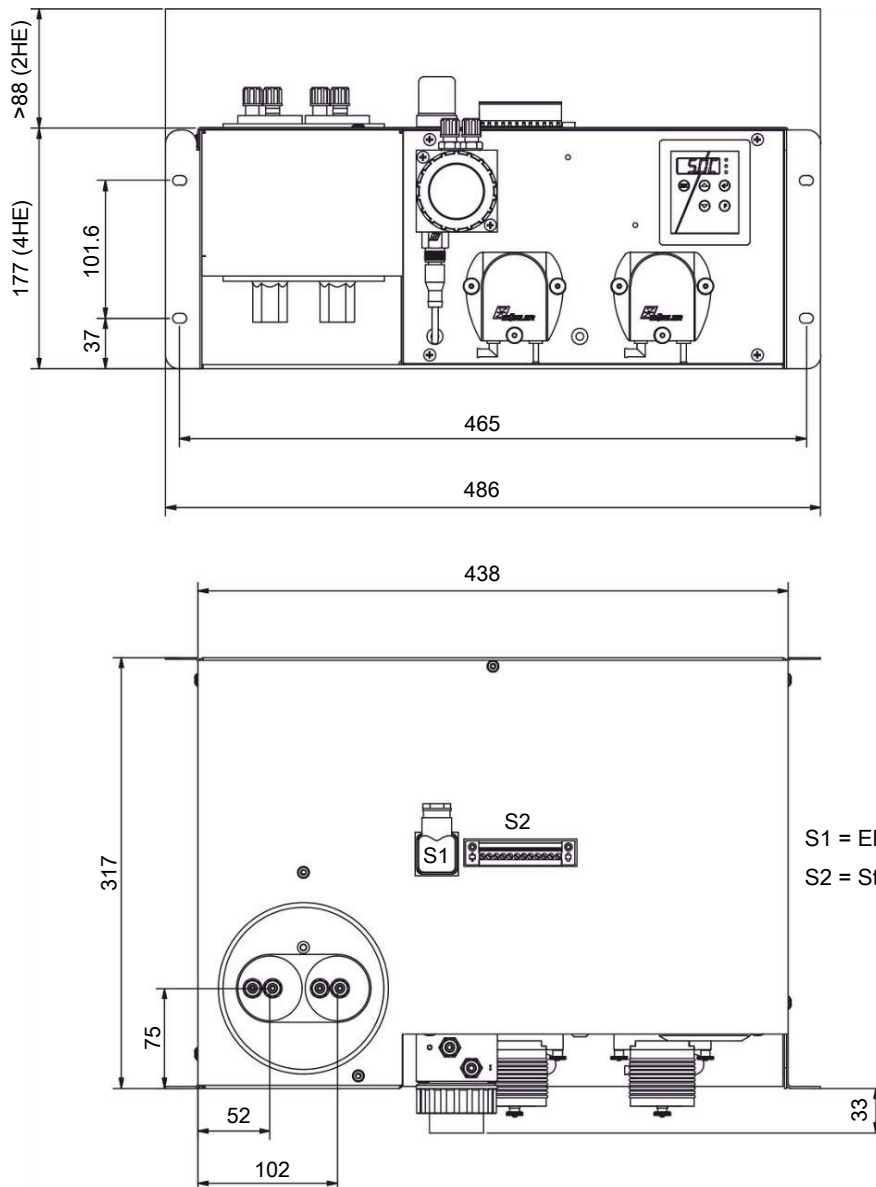
³⁾ Gasket inside diameter.

9.7 Dimensions

RC 1.2 Rack



RC 1.2+ Rack



S1 = Electric supply

S2 = Status output, Analogue/digital output (optional)

10 Attached documents

- Declaration of Conformity KX450021
- RMA – Decontamination Declaration

EU-Konformitätserklärung
EU-declaration of conformity



Hiermit erklärt Bühler Technologies GmbH,
dass die nachfolgenden Produkte den
wesentlichen Anforderungen der Richtlinie

*Bühler Technologies GmbH declares herewith
that the following products correspond to the
essential requirements of the directive*

2014/35/EU
(Niederspannungsrichtlinie / low voltage directive)

in ihrer aktuellen Fassung entsprechen.

in the current version.

Folgende Richtlinie wurde berücksichtigt:

The following directive was regarded:

2014/30/EU (EMV/EMC)

Produkt / products: Kompressor-Messgaskühler / Compressor sample gas cooler
Typ / type: RC 1.1, RC 1.2+
RC 1.2 Rack, RC 1.2+ Rack
Seriennummer / serial number: 45963...

Das Betriebsmittel dient der Aufbereitung des Messgases, um das Analysengerät vor Restfeuchtigkeit
im Messgas zu schützen.

*This equipment is used for conditioning the sample gas to protect the analysis instrument from residual
moisture in the sample gas.*

Das oben beschriebene Produkt der Erklärung erfüllt die einschlägigen
Harmonisierungsrechtsvorschriften der Union:

*The product described above is in conformity with the relevant harmonized legislation of the European
Union:*

EN 61326-1:2013

EN 61010-1:2010/A1:2019/AC:2019-04

Die alleinige Verantwortung für die Ausstellung dieser Konformitätserklärung trägt der Hersteller.
The sole responsibility of this certificate of conformity is with the manufacturer.

Dokumentationsverantwortlicher für diese Konformitätserklärung ist Herr Stefan Eschweiler mit
Anschrift am Firmensitz.

The person responsible for the technical files is Mr. Stefan Eschweiler at the companies address.

Ratingen, den 03.07.2025

Stefan Eschweiler
Geschäftsführer – Managing Director

Frank Pospiech
Geschäftsführer – Managing Director

RMA-Formular und Erklärung über Dekontaminierung

RMA-Form and explanation for decontamination



RMA-Nr./ RMA-No.

Die RMA-Nr. bekommen Sie von Ihrem Ansprechpartner im Vertrieb oder Service. Bei Rücksendung eines Altgeräts zur Entsorgung tragen Sie bitte in das Feld der RMA-Nr. "WEEE" ein./ You may obtain the RMA number from your sales or service representative. When returning an old appliance for disposal, please enter "WEEE" in the RMA number box.

Zu diesem Rücksendeschein gehört eine Dekontaminierungserklärung. Die gesetzlichen Vorschriften schreiben vor, dass Sie uns diese Dekontaminierungserklärung ausgefüllt und unterschrieben zurücksenden müssen. Bitte füllen Sie auch diese im Sinne der Gesundheit unserer Mitarbeiter vollständig aus./ This return form includes a decontamination statement. The law requires you to submit this completed and signed decontamination statement to us. Please complete the entire form, also in the interest of our employee health.

Firma/ Company

Firma/ Company

Straße/ Street

PLZ, Ort/ Zip, City

Land/ Country

Gerät/ Device

Anzahl/ Quantity

Auftragsnr./ Order No.

Ansprechpartner/ Person in charge

Name/ Name

Abt./ Dept.

Tel./ Phone

E-Mail

Serien-Nr./ Serial No.

Artikel-Nr./ Item No.

Grund der Rücksendung/ Reason for return

- ☐ Kalibrierung/ Calibration ☐ Modifikation/ Modification
☐ Reklamation/ Claim ☐ Reparatur/ Repair
☐ Elektroaltgerät/ Waste Electrical & Electronic Equipment (WEEE)
☐ andere/ other

bitte spezifizieren/ please specify

Ist das Gerät möglicherweise kontaminiert?/ Could the equipment be contaminated?

- ☐ Nein, da das Gerät nicht mit gesundheitsgefährdenden Stoffen betrieben wurde./ No, because the device was not operated with hazardous substances.
☐ Nein, da das Gerät ordnungsgemäß gereinigt und dekontaminiert wurde./ No, because the device has been properly cleaned and decontaminated.
☐ Ja, kontaminiert mit:/ Yes, contaminated with:



☐
explosiv/
explosive



☐
entzündlich/
flammable



☐
brandfördernd/
oxidizing



☐
komprimierte
Gase/
compressed
gases



☐
ätzend/
caustic



☐
giftig,
Lebensgefahr/
poisonous, risk
of death



☐
gesundheitsge-
fährdend/
harmful to
health



☐
gesund-
heitsschädlich/
health hazard



☐
umweltge-
fährdend/
environmental
hazard

Bitte Sicherheitsdatenblatt beilegen! / Please enclose safety data sheet!

Das Gerät wurde gespült mit:/ The equipment was purged with:

Diese Erklärung wurde korrekt und vollständig ausgefüllt und von einer dazu befugten Person unterschrieben. Der Versand der (dekontaminierten) Geräte und Komponenten erfolgt gemäß den gesetzlichen Bestimmungen.

This declaration has been filled out correctly and completely, and signed by an authorized person. The dispatch of the (decontaminated) devices and components takes place according to the legal regulations.

Falls die Ware nicht gereinigt, also kontaminiert bei uns eintrifft, muss die Firma Bühler sich vorbehalten, diese durch einen externen Dienstleister reinigen zu lassen und Ihnen dies in Rechnung zu stellen.

Should the goods not arrive clean, but contaminated, Bühler reserves the right, to commission an external service provider to clean the goods and invoice it to your account.

Firmenstempel/ Company Sign

Datum/ Date

rechtsverbindliche Unterschrift/ Legally binding signature



Vermeiden von Veränderung und Beschädigung der einzusendenden Baugruppe

Die Analyse defekter Baugruppen ist ein wesentlicher Bestandteil der Qualitätssicherung der Firma Bühler Technologies GmbH. Um eine aussagekräftige Analyse zu gewährleisten muss die Ware möglichst unverändert untersucht werden. Es dürfen keine Veränderungen oder weitere Beschädigungen auftreten, die Ursachen verdecken oder eine Analyse unmöglich machen.

Umgang mit elektrostatisch sensiblen Baugruppen

Bei elektronischen Baugruppen kann es sich um elektrostatisch sensible Baugruppen handeln. Es ist darauf zu achten, diese Baugruppen ESD-gerecht zu behandeln. Nach Möglichkeit sollten die Baugruppen an einem ESD-gerechten Arbeitsplatz getauscht werden. Ist dies nicht möglich sollten ESD-gerechte Maßnahmen beim Austausch getroffen werden. Der Transport darf nur in ESD-gerechten Behältnissen durchgeführt werden. Die Verpackung der Baugruppen muss ESD-konform sein. Verwenden Sie nach Möglichkeit die Verpackung des Ersatzteils oder wählen Sie selber eine ESD-gerechte Verpackung.

Einbau von Ersatzteilen

Beachten Sie beim Einbau des Ersatzteils die gleichen Vorgaben wie oben beschrieben. Achten Sie auf die ordnungsgemäße Montage des Bauteils und aller Komponenten. Versetzen Sie vor der Inbetriebnahme die Verkabelung wieder in den ursprünglichen Zustand. Fragen Sie im Zweifel beim Hersteller nach weiteren Informationen.

Einsenden von Elektroaltgeräten zur Entsorgung

Wollen Sie ein von Bühler Technologies GmbH stammendes Elektroprodukt zur fachgerechten Entsorgung einsenden, dann tragen Sie bitte in das Feld der RMA-Nr. „WEEE“ ein. Legen Sie dem Altgerät die vollständig ausgefüllte Dekontaminierungserklärung für den Transport von außen sichtbar bei. Weitere Informationen zur Entsorgung von Elektroaltgeräten finden Sie auf der Webseite unseres Unternehmens.

Avoiding alterations and damage to the components to be returned

Analysing defective assemblies is an essential part of quality assurance at Bühler Technologies GmbH. To ensure conclusive analysis the goods must be inspected unaltered, if possible. Modifications or other damages which may hide the cause or render it impossible to analyse are prohibited.

Handling electrostatically conductive components

Electronic assemblies may be sensitive to static electricity. Be sure to handle these assemblies in an ESD-safe manner. Where possible, the assemblies should be replaced in an ESD-safe location. If unable to do so, take ESD-safe precautions when replacing these. Must be transported in ESD-safe containers. The packaging of the assemblies must be ESD-safe. If possible, use the packaging of the spare part or use ESD-safe packaging.

Fitting of spare parts

Observe the above specifications when installing the spare part. Ensure the part and all components are properly installed. Return the cables to the original state before putting into service. When in doubt, contact the manufacturer for additional information.

Returning old electrical appliances for disposal

If you wish to return an electrical product from Bühler Technologies GmbH for proper disposal, please enter "WEEE" in the RMA number box. Please attach the fully completed decontamination declaration form for transport to the old appliance so that it is visible from the outside. You can find more information on the disposal of old electrical appliances on our company's website.

