

5 Operation and control

NOTICE



The device must not be operated beyond its specifications.

DANGER



Danger of explosions, danger of poisoning from poisonous corrosive gases

During maintenance work, depending on the medium used, explosive and/or poisonous corrosive gases could escape, and this could lead to a danger of explosion or could be hazardous to health.

- Inspect the leak tightness of your sampling system before putting the device into operation.
- Ensure that gases that are hazardous to health are discharged safely.
- Turn off the gas supply before beginning any maintenance or repair work and flush the gas lines with inert gas or air. Secure the gas supply so that it cannot be turned on unintentionally.
- Protect yourself during maintenance from poisonous / corrosive gases. Wear appropriate protective equipment.



DANGER



Adiabatic compression (explosion hazard)!

In case of adiabatic compression, high gas temperatures may occur. The operator is responsible to consider this situation.

Make sure to obey the allowed technical specifications and ambient conditions, take special attention to the media temperature with respect to temperature class T4...T3. These vary in addition to gas composition and ambient conditions. Where necessary, the operator must install temperature sensors for monitoring and must automatically shut down the sample gas pump should the temperature exceed the limits.

DANGER



Dangerous electrostatic charge (explosion hazard)

Conveying e.g. very dry and particle-loaded gasses can result in incensive electrostatic charges in the bellow / pump body.

Install particle filtration with an appropriately fine filter ahead of the pump gas input. Sampling explosive gaseous media (max. zone 2) with P1.3 / P1.3E pumps is prohibited if the gas flow results in an incensive electrostatic charge in the bellow / pump body (projected surface in the bellow / pump body $\sim 9 \text{ cm}^2$).

CAUTION



Hot surface

Burning hazard

According to the product type and operation conditions, the temperature may exceed 50 °C during operation.

Depending on the conditions at the installation site it may be necessary to provide these areas with appropriate warning signs.

5.1 Switching on the sample gas pump

Before switching on the unit, check:

- the hose- and electrical connections are not damaged and correct installed.
- no parts of the sample gas pump have been removed (e.g. cover).
- the gas inlet and outlet of the sample gas pump are not closed.
- the pre-pressure is below 0.3 bar.
- a bypass is installed for continuous operation for throttling below 150 L/h
- ambient parameters are met.
- data on the rating plate is met.
- the voltage and frequency of the motor match the mains values.
- electrical connections are securely connected and monitoring devices are connected and set as prescribed.
- air inlets and cooling surfaces are clean.
- ventilation slots in the housing cover are not covered or dirty, but are freely accessible.
- precautions have been taken; earthing!
- the necessary safety and monitoring devices, depending on the application, are installed and functional (e.g. protective motor switch, manometer, flame arrester, temperature monitor, depending on pump type).

When switching the sample gas pump on make sure that

- no abnormal sounds or vibrations occur.
- the flow rate is neither too low nor too high. This would indicate a cracked bellow.

5.2 Operating the sample gas pump

CAUTION



Risk of injury by moving parts

The device may be damaged if it falls down of by impacts. Pay attention to any accessible moving parts.
Operation without cover or with damaged cover is not allowed!

The sample gas pump is suitable for delivering gases only. It is not suitable for liquids.

The sample gas pump should be operated without pressure. A system pressure above 0.3 is not allowed. The gas outlet must not be closed. The flow rate must be at least 50 l/h (150 l/h with system pressure 0.3 bar). If the flow rate continuously is throttled below 150 l/h during operation, the flow rate must be controlled with a bypass valve.

NOTICE



Extreme throttling reduces the life time of the bellow.

If the pump is equipped with a bypass valve, the flow rate can be adjusted. Do not apply force when turning the valve, because the valve may be damaged otherwise! The turning range of the valve is about 5 turns.