

1 Introduction

1.1 Intended use

P2.x AMEX sample gas pumps are intended for installation in gas analysis systems for industrial applications to transport gaseous media only. They are not suitable for liquids. The sample gas pumps are not designed to be used outdoors without protection from weather effects.

The AMEX versions are suitable for use in Class I, Div. 2, Groups B, C, D, temperature classes T3/T3C; they are not suitable for use in dusty areas.

The complete designation of the P2.x AMEX sample gas pump is:

NI / I / 2 / BCD / T3, T3C

CL.I Div.2 Gr BCD T3, T3C

DANGER! Explosion hazard when used in explosive areas

The sample gas pumps must not be used in dusty areas or in areas other than the designated explosive area.

If the specifications in these operating instructions are observed, in particular the temperature parameters in the technical data, the P2.x AMEX sample gas pumps can convey non-flammable and also flammable gaseous media, which can occasionally be explosive in normal operation.

The delivery of highly particle-laden, explosive gas mixtures can lead to a dangerous electrostatic charge in the bellows/pump body. Install particle filtration with the appropriate fineness upstream from the pump gas input. For the P2.x AMEX-O2 versions in particular, we recommend a filter fineness of <10 µm.

The maximum surface temperature varies according to the medium and ambient temperatures. Please refer to the technical data in the [Appendices](#) [> page 31] to see the correlation between media temperature, ambient temperature and the pump's temperature class.

The pump head and the drive motor on the P2.4 AMEX/P2.84 AMEX sample gas pump are isolated for use in hot applications. The sample gas pump has a split adapter which can be mounted with one half inside a heated cabinet while the other half mounted on the outside supports the drive motor. In doing so, wall thicknesses of up to 30 mm can be bridged without additional modifications.

Applications where sample gas is still moist can result in condensation in the lines and the pump body. In these cases, the pump head must be suspended (see item Alteration of hanging pump bodies).

Sample gas pumps P2.x AMEX-O2 (item no.: 42.....-O2) are optimised especially for use with increased oxygen concentrations with regard to the parts in contact with the medium. Only BAM (Federal Institute for Materials Research) tested materials are used. Special cleaning of the components to minimise organic and inorganic contamination is mandatory. Manufacturing the products under controlled cleanliness conditions ensures compliance with the limit values in accordance with EIGA Doc 33/18.

Sample gas pumps P2.x AMEX-H2 (item no.: 42.....-H2) are specially refined using advanced manufacturing measures, in particular to prevent hydrogen-induced component damage. In addition, the parts in contact with the media are subjected to an additional visual inspection to remove any residual metallic contamination, such as chips and particles. Finally, a leak test is carried out as standard.

Please note the information in the [Appendices](#) [> page 31] to this manual on the specific intended use, existing material combinations, as well as pressure and temperature limits of the various models. In addition, please also note the specifications and markings on the nameplates.

1.2 Specific conditions of use

It is the responsibility of the installer to ensure that the combination of ambient temperature and process heating does not exceed the maximum specified ambient temperature rating of 40 °C at the motor.

1.3 Item number structures

This unit is available in various versions. Please refer to the type plate for the specific version.

In addition to the order number or ID number, the type plate also contains the item number with a code, where each character (x) represents specific equipment:

P2.x AMEX

42	xx	x	x	x	x	x	9	0	0	0	Product characteristics	
											Base model	
71											P2.2 AMEX 400 l/h (direct operation without intermediate flange)	
72											P2.4 AMEX 400 l/h (with intermediate flange)	
73											P2.82 AMEX 800 l/h (direct operation without intermediate flange)	
74											P2.84 AMEX 800 l/h (with intermediate flange)	
											Motor voltage	
7											230 V 50/60 Hz 0.8/0.7 A	
8											115 V 50/60 Hz 1.6/1.5 A	
											Pump head position	
1											Normal position vertical	
2											turned by 180° ¹⁾	
											Pump head material	
1											PTFE	
2											Stainless steel 1.4571	
3											PTFE with bypass valve ¹⁾	
4											Stainless steel 1.4571 with bypass valve ¹⁾	
											Valve material	
1											up to 100 °C; PTFE/PVDF ²⁾	
2											up to 140 °C; PTFE/PEEK	
											Screw-in connections (depending on pump body)	
											PTFE pump body	Stainless steel pump body
9											1/4"–1/6" (standard)	1/4" (standard)
1											DN 6/8	8 mm
2											3/8"–1/4"	3/8"
3											1/4"–1/8"	
5											DN 4/6	6 mm
											Mounting accessories	
9											incl. mounting bracket and bumpers ¹⁾	

¹⁾ not possible with P2.4 AMEX or P2.84 AMEX.

²⁾ not possible with P2.4 AMEX, P2.82 AMEX, or P2.84 AMEX.

P2.x AMEX-H2/-O2

42	xx	x	x	x	x	x	9	0	0	0	x	Product characteristics
												Base model
71												P2.2 AMEX 400 l/h (direct operation without intermediate flange)
72												P2.4 AMEX 400 l/h (with intermediate flange)
												Motor voltage
7												230 V 50/60 Hz 0.8/0.7 A
8												115 V 50/60 Hz 1.6/1.5 A
												Pump head position
1												Normal position vertical
2												turned by 180° ¹⁾
												Pump head material
2												Stainless steel 1.4571
4												Stainless steel 1.4571 with bypass valve ^{1) 2)}
												Valve material
2												PTFE/PEEK ²⁾
												Screw-in connections (varies by application)
												For -H₂ (stainless steel)
0												N/A
9												1/4"
1												8 mm
5												6 mm
												For -O₂ (stainless steel) ³⁾
												no screw-in connection
												1/4"
												8 mm
												6 mm
												Mounting accessories
9												incl. mounting bracket and bumpers ¹⁾
												Area of application
												-H ₂ optimised for high-purity hydrogen
												-O ₂ optimised for high-purity oxygen

¹⁾ not possible with P2.4 AMEX.

²⁾ For O₂-BAM-tested materials version.

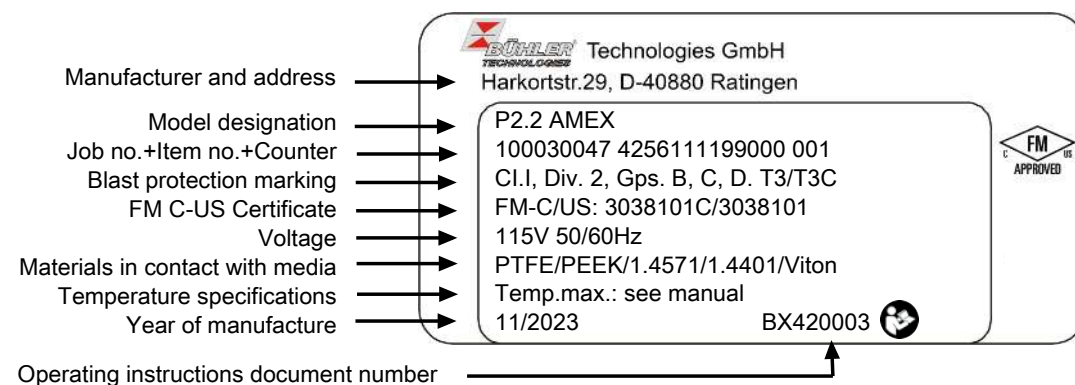
³⁾ For O₂ version, cleaned fittings are enclosed in a separate bag. BAM-tested PTFE sealing tape required [see accessories].

Any special features applicable to a pump model are described separately in the operating manual.

When connecting, please note the specific values of the pump, and the correct version when ordering spare parts (e.g.: valve).

1.4 Type plate

Example:



1.5 Scope of delivery

P2.2 / P2.82 AMEX

1 x Sample gas pump with motor

4 x Rubber-metal bumpers

1 x Mounting bracket

Product documentation

P2.4 / P2.84 AMEX

1 x Pump body with intermediate flange

1 x Motor

1 x Coupling flange

1 x Coupling

1 x Mounting ring

Product Documentation