

# Contents

|       |                                                           |    |
|-------|-----------------------------------------------------------|----|
| 1     | Introduction .....                                        | 2  |
| 1.1   | Intended use .....                                        | 2  |
| 1.2   | Item number structure .....                               | 3  |
| 1.3   | Type plate .....                                          | 4  |
| 1.4   | Scope of delivery .....                                   | 4  |
| 1.5   | Product description .....                                 | 4  |
| 2     | Safety instructions .....                                 | 5  |
| 2.1   | Important advice .....                                    | 5  |
| 2.2   | General hazard warnings .....                             | 6  |
| 3     | Transport and storage .....                               | 8  |
| 4     | Installation and connection .....                         | 9  |
| 4.1   | Requirements to the installation site .....               | 9  |
| 4.2   | Installation .....                                        | 9  |
| 4.3   | Special condition moist sample gas .....                  | 10 |
| 4.3.1 | Conversion to pump body pointing down .....               | 10 |
| 4.4   | Connecting the gas lines .....                            | 11 |
| 4.4.1 | Monitoring the sample gas pump .....                      | 11 |
| 4.5   | Electrical connections .....                              | 12 |
| 5     | Operation and control .....                               | 14 |
| 5.1   | Switching on the sample gas pump .....                    | 15 |
| 5.2   | Operating the sample gas pump .....                       | 15 |
| 6     | Maintenance .....                                         | 16 |
| 6.1   | Maintenance plan .....                                    | 17 |
| 6.2   | Inspecting the bellow .....                               | 17 |
| 6.3   | Replacing the inlet and outlet valves .....               | 18 |
| 6.4   | Replacing the O-ring on the bypass valve (optional) ..... | 19 |
| 6.5   | Replacing parts inside the pump housing .....             | 19 |
| 6.6   | Replacing the bellow .....                                | 19 |
| 6.7   | Crank gear replacement .....                              | 20 |
| 6.8   | Assembly of the sample gas pump .....                     | 20 |
| 6.9   | Cleaning the pump console .....                           | 20 |
| 7     | Service and repair .....                                  | 21 |
| 7.1   | Troubleshooting .....                                     | 21 |
| 7.2   | Spare parts and accessories .....                         | 22 |
| 8     | Disposal .....                                            | 23 |
| 9     | List of chemical resistance .....                         | 24 |
| 10    | User book (Please make copies) .....                      | 25 |
| 11    | Appendices .....                                          | 26 |
| 11.1  | Technical data .....                                      | 26 |
| 11.2  | Temperature classes .....                                 | 26 |
| 11.3  | Feed curve .....                                          | 26 |
| 11.4  | Dimensions P1.2 .....                                     | 27 |
| 11.5  | Dimensions P1.2E .....                                    | 28 |
| 12    | Attached documents .....                                  | 29 |