

6 Service

During maintenance, remember:

- The equipment must be maintained by a professional familiar with the safety requirements and risks.
- Only perform maintenance work described in these operating and installation instructions.
- Observe the respective safety regulations and operating specifications when performing any type of maintenance.
- Always use genuine spare parts.
- The appliance must be checked for external damage and soiling at regular intervals.
- The particle filter must be replaced depending on how dirty it is.
- Any dirty surfaces should be cleaned with a damp cloth.

DANGER



Electrical voltage

Electrocution hazard.

- Disconnect the device from power supply.
- Make sure that the equipment cannot be reconnected to mains unintentionally.
- The device must be opened by trained staff only.
- Regard correct mains voltage.



DANGER



The gas inside the filter, condensate and used filter elements may be caustic or corrosive.

Sample gas can be harmful.

- Before maintenance turn off the gas supply and surge with air if necessary.
- Exhaust sample gas to a safe place.
- Protect yourself against toxic / corrosive gas during maintenance. Wear appropriate personal protection equipment.



CAUTION



Hot surface

Risk of burns

Depending on the operating parameters, the housing temperature may reach over 100 °C during operation.

Allow the unit to cool down before performing maintenance.

CAUTION



Excess pressure

The unit mustn't be pressurised or energised when opened.

If necessary, close the gas supply and ensure a safe pressure on the process end before opening.

6.1 Maintaining the filter element

The probes feature a particle filter which needs to be changed as it becomes dirty.

To do so, disconnect the voltage supply and if applicable close the shut-off valve to the process or switch off the process.

CAUTION! Do not damage the rear filter seat.

NOTICE



Ceramic filter elements are very brittle by nature. Handle them with care, don't let them fall.

Filter elements made out of sintered stainless steel can be cleaned in an ultrasonic bath and be used several times as long as both seals are still in proper conditions.

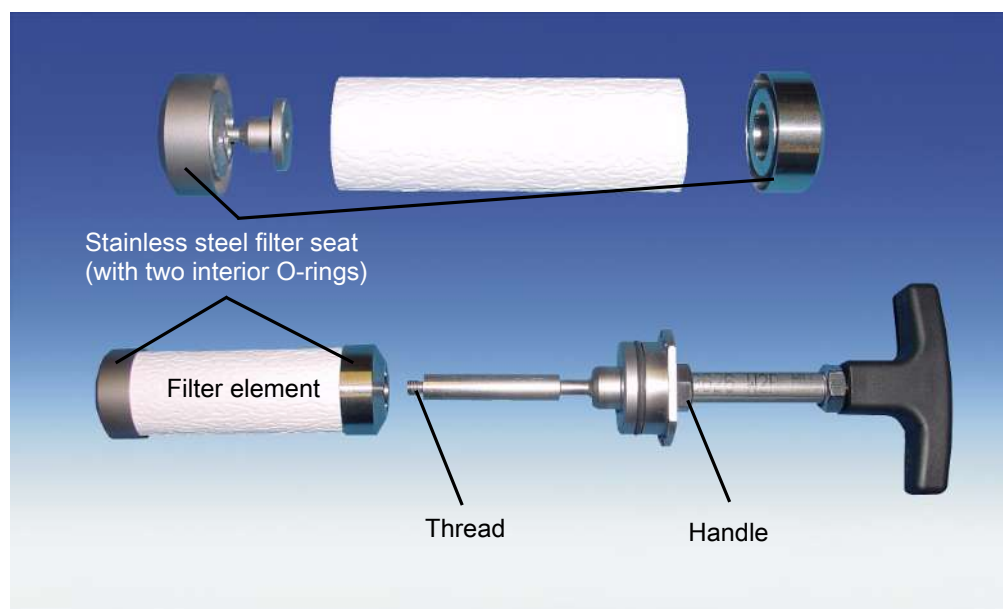
6.1.1 Replacing the downstream filter

- Turn the handle at the back end of the probe by 90° (handle must then be horizontal), pushing in slightly, and remove.
- Remove the dirty filter element and check the sealing surfaces.
- Before installing the new filter element, replace the seal on the handle plug (seal included with the filter element).
- Then carefully insert the handle with new filter, push in slightly and turn 90° (handle must then be vertical). Pull on the handle to verify the filter element is firmly seated.
- With the filter removed, if necessary also need clean the inside of the sampling tube by blowing it out or using a cleaning wand.

6.1.2 Replacing the Outlet Filter with Micro-Fibreglass Filter Element

- Turn the handle at the rear end of the probe by 90° (handle must be horizontal), pushing in slightly, and remove.
- Unscrew the dirty filter element counter-clockwise from the thread of the handle.
- Pull both stainless steel filter seats off the filter element.
- Before installing the new filter element, replace the seal on the handle and inside the stainless steel filter seats (seals are included with the filter element).
- Then turn the handle with the new filter by 90° (handle must be vertical), pushing in slightly.

CAUTION! Do not damage the rear filter seat.



With the filter removed, you may also clean the inside of the sampling tube if necessary by blowing it out or using a cleaning wand.